



# OMRON

## SYSMAC CJ Series

Programmable Controllers

CJ1G-CPU□□P Loop-control CPU Unit

Unit Version 3.5 (Version Upgrade)

### CJ1 Special I/O Units

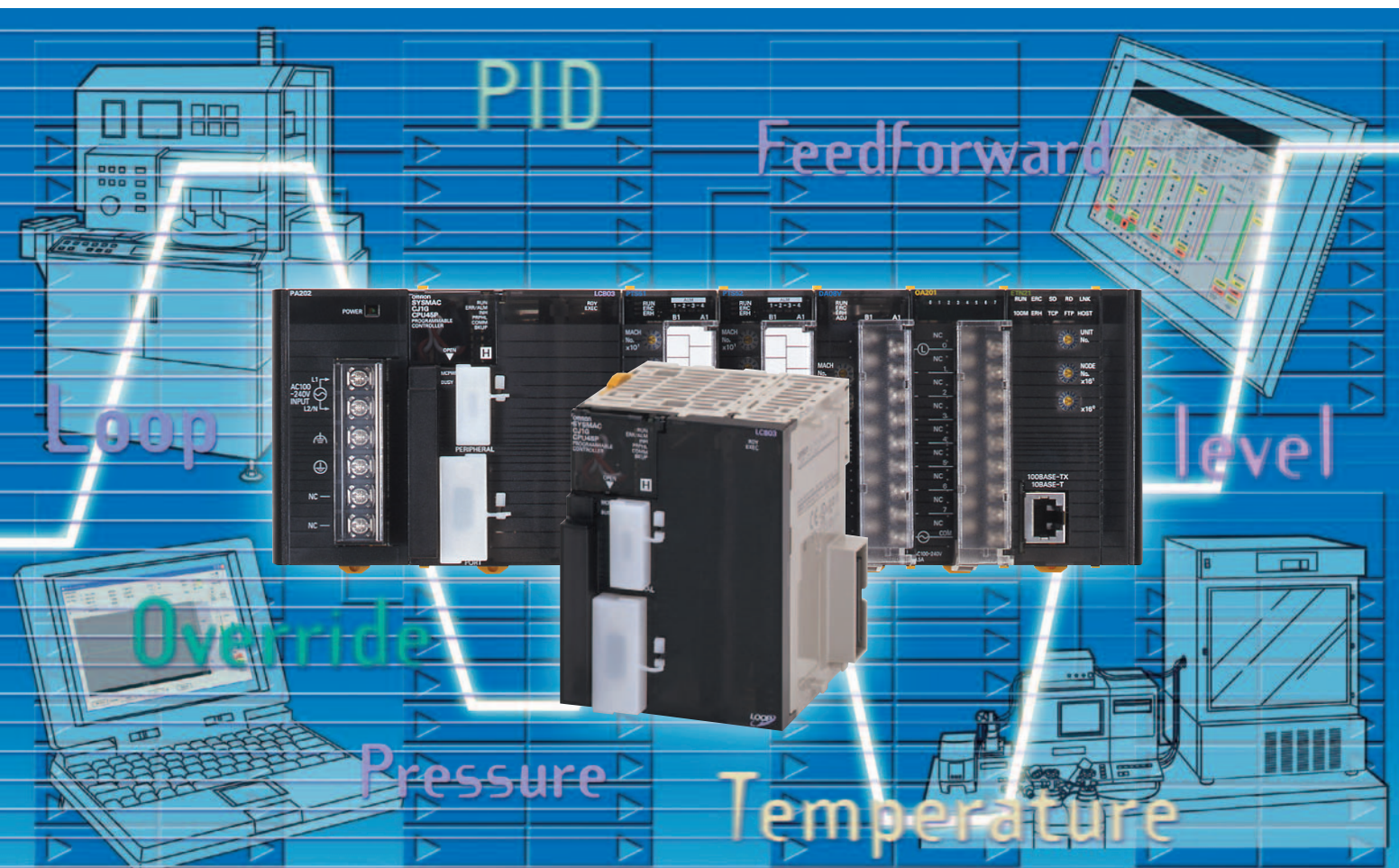
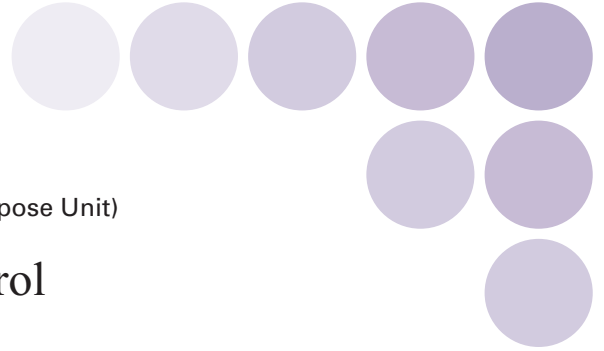
Process Analog Input Units **NEW**

(Isolated Units with Fully Universal Inputs)

CJ1W-PH41U (High-resolution Unit) and CJ1W-AD04U (General-purpose Unit)

Fully Integrated Sequence and Loop Control

New Built-in Loop Controller

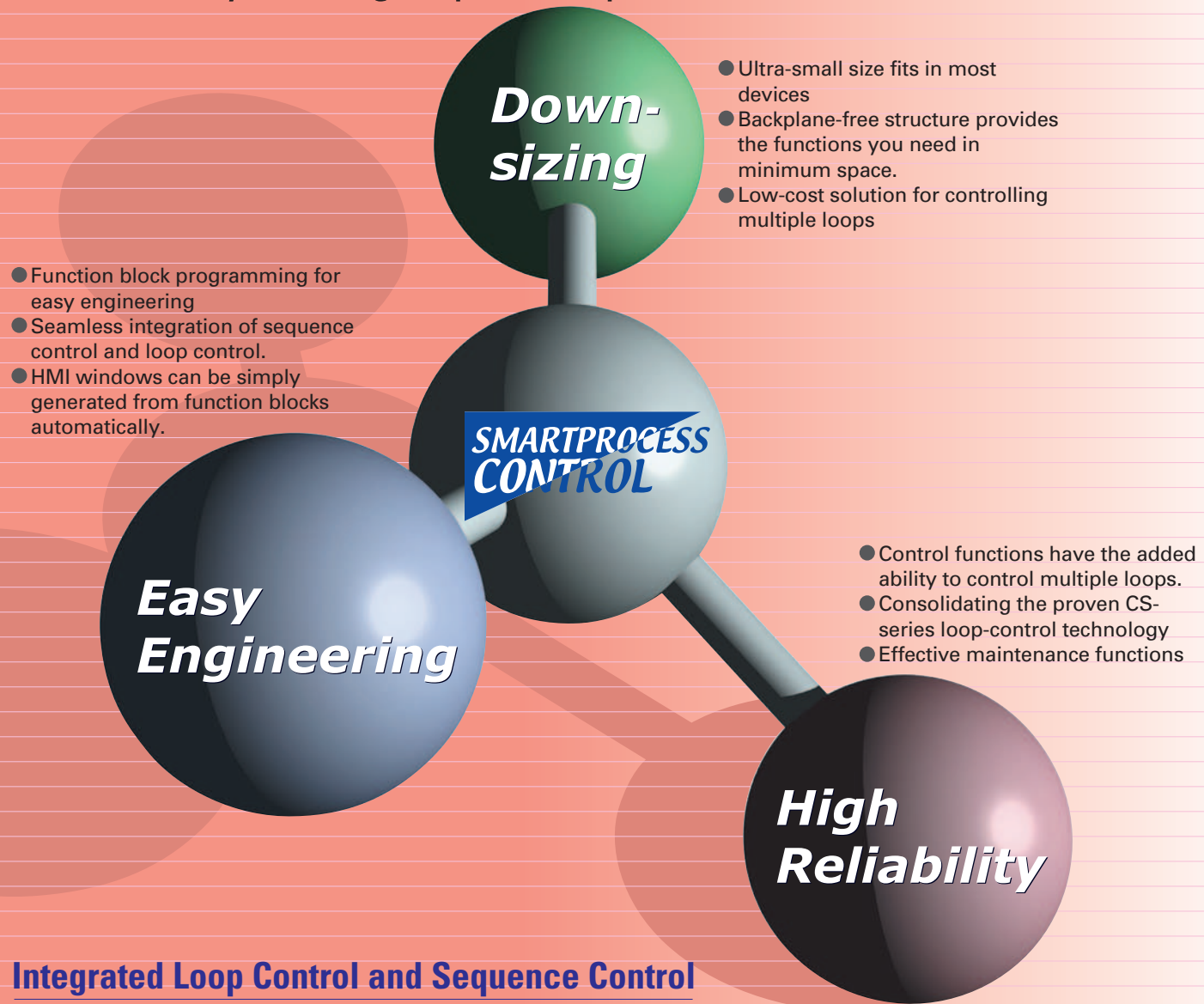


# realizing

**SMARTPROCESS  
CONTROL**

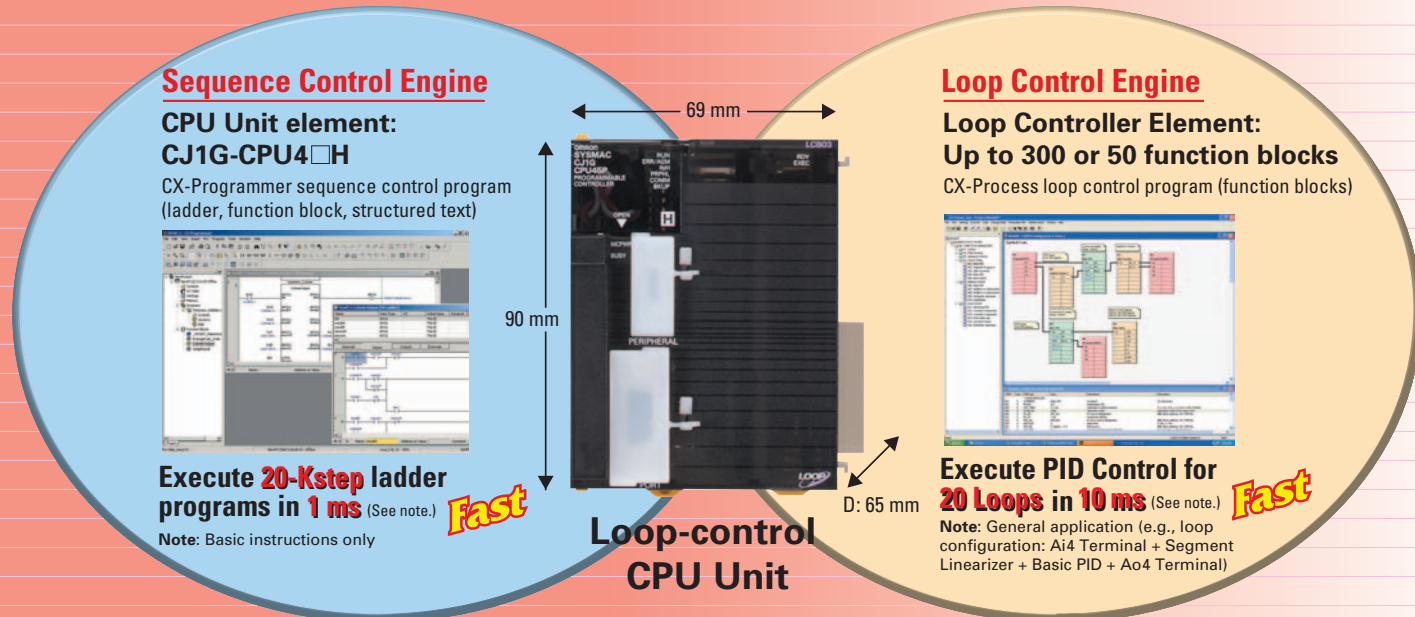
**LOOP** Introducing the New Style of Loop Control

Advanced controller functions integrated with the same CJ-series functionality and high-speed capabilities



**Integrated Loop Control and Sequence Control**

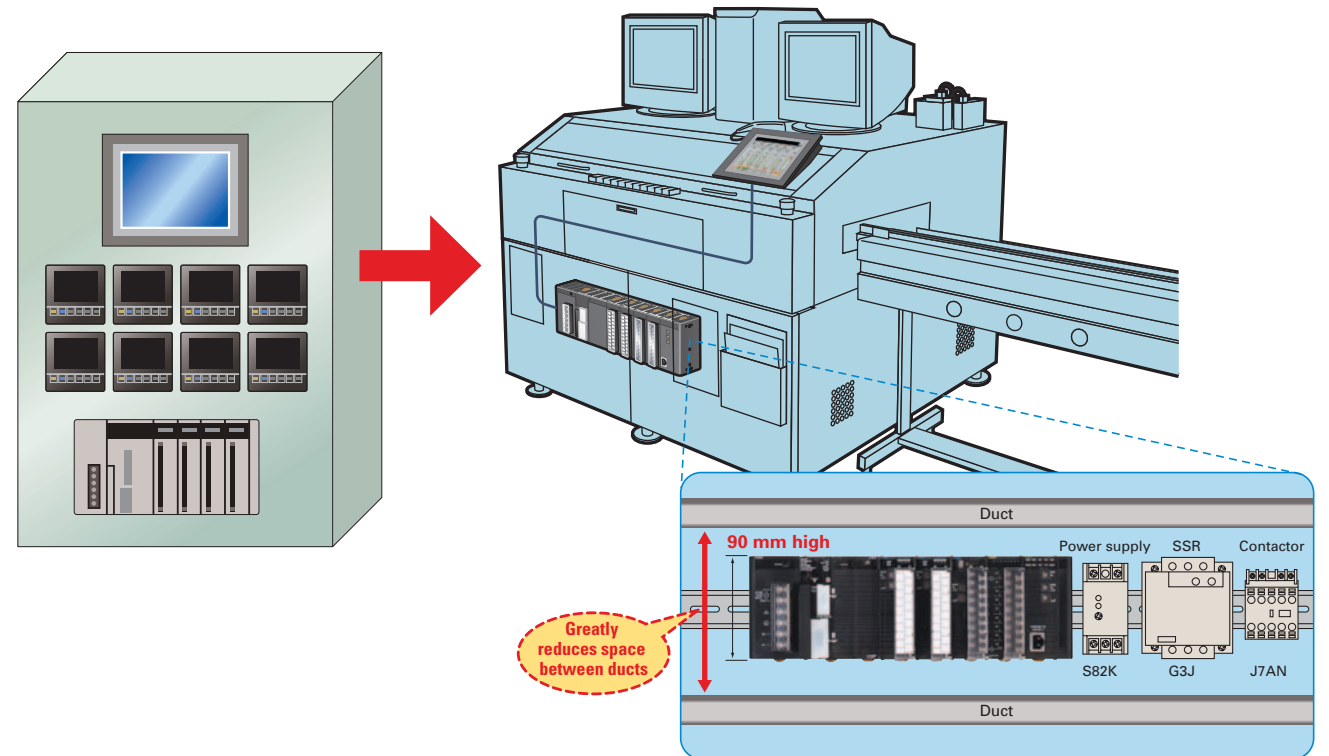
An engine for controlling analog quantities (e.g., temperature, pressure, flowrate) is built into the CPU Unit together with the engine for executing sequence control, delivering high-speed sequence control and high-speed, advanced analog quantity control in a single Unit.



**D o w n - s i z i n g**

**Small** Super compact: Only 90 mm High and 65 mm Deep, and Backplane-free structure enables flexible width design.

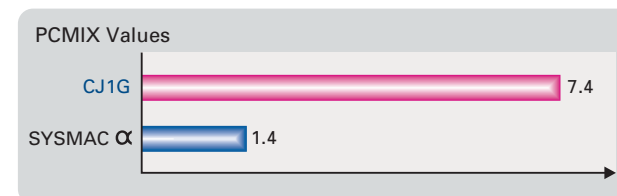
Compact PLC Aids Machine Downsizing by Fitting Just About Anywhere. Wide Array of I/O Units, Special I/O Units, and CPU Bus Units Are Available to Suit Your Application.



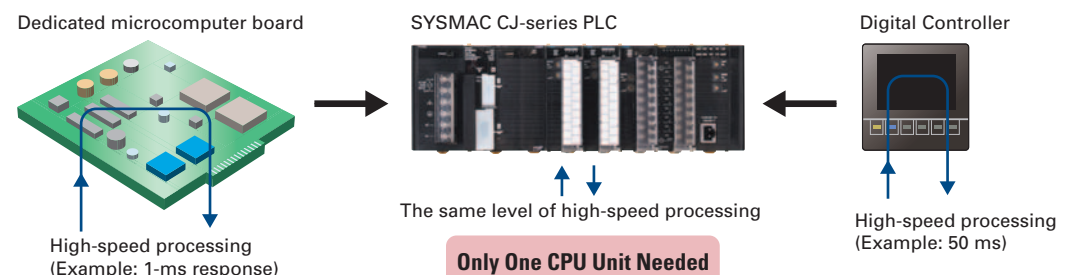
**Fast** High-speed sequence control functions can be used directly for high-speed, advanced loop control.

- **Sequence control:** Executes 20-Kstep ladder programs in 1 ms (with basic instructions only). PCMIx = 7.4 LD or OUT executed in 40 ns
- **Loop control:** Executes PID operations for 20 loops in up to 10 ms. This is a guide for general applications. (See note.)

● Sequencing



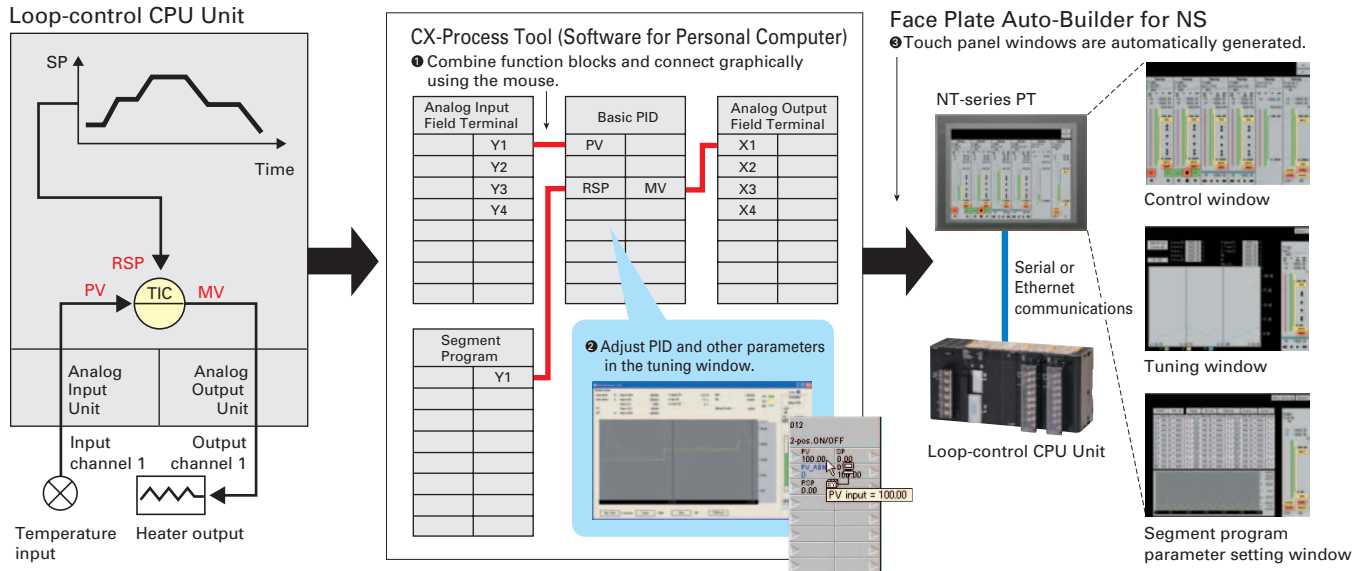
**Note:** Loop configuration: Ai4 Terminal + Segment Linearizer + Basic PID + Ao4 Terminal  
 The external I/O response time in the overall system refers to the conversion time.



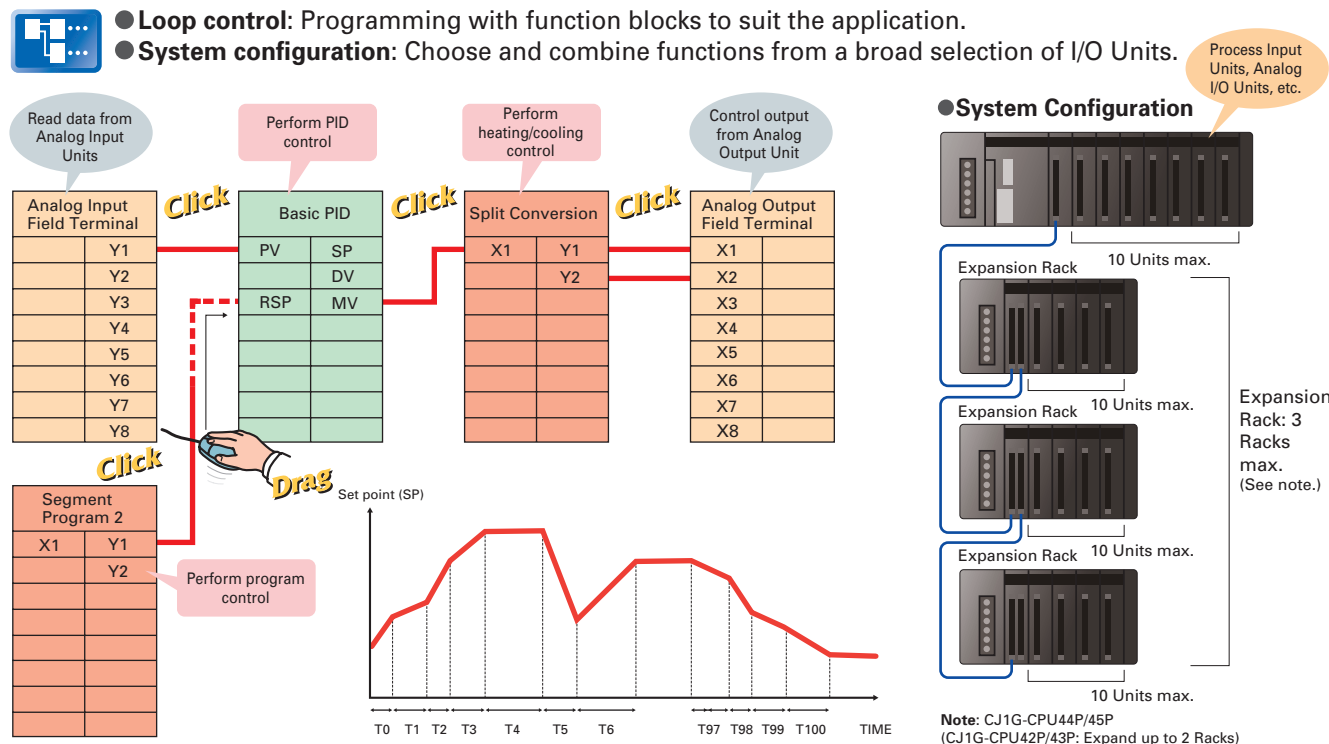
**Easy** Function blocks make loop-control programming easy. You can also create CX-Process Tool tuning windows to help adjust loops. Controller faceplates can be created automatically for touch panel displays.

- **Sequence control programs:** Standardize and simplify programs using structured programming. Special I/O Unit and CPU Bus Unit settings are easy with function blocks (using ladder programming language or structured text).
- **Loop control programs:** By combining function blocks, a wide array of control methods can be easily configured, from basic PID control used by Temperature Controllers to program, cascade, and feed-forward control. Easily display values, such as temperatures, in engineering units, allowing you to check operation.

● **Engineering Example: Program Control**

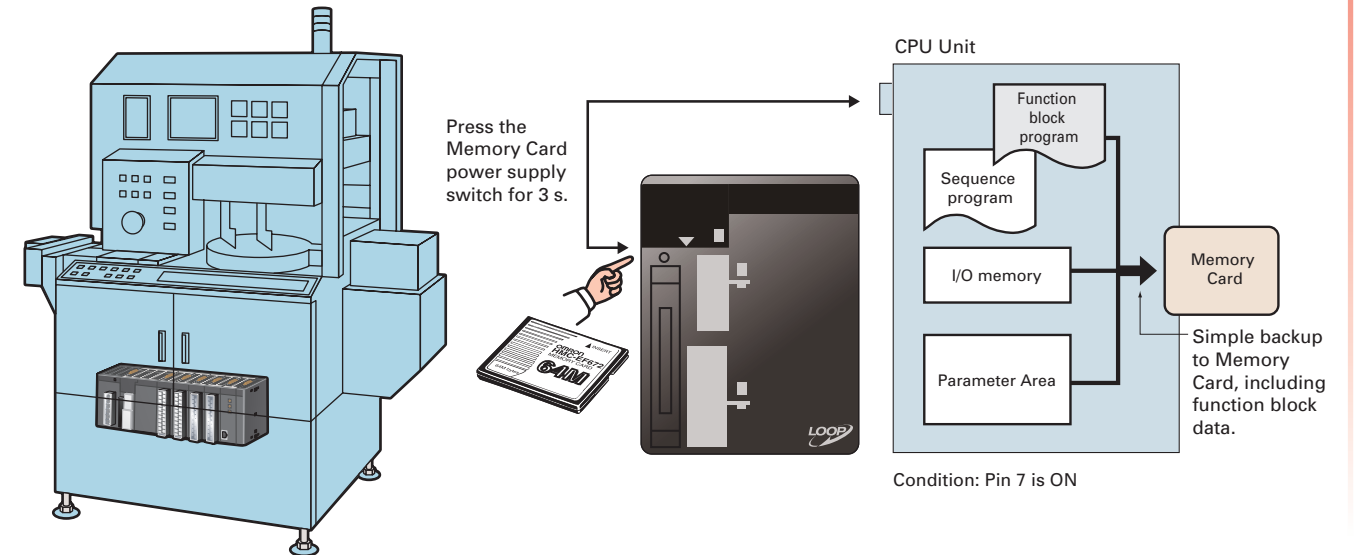


**Expandability** Lineup includes low-cost models that use up to 50 function blocks and models that allow up to 300 blocks designed for large-scale systems and complicated operations.



**Maintenance** Simply turn the DIP Switch ON/OFF to save or read the user program including function blocks using the Memory Card.

- Simple backup function enables backup, recovery, and comparison of all PLC data including the function block programs for the Loop Control Board using the Memory Card.
- Save tag settings, comments, annotations, and connection data created using the CX-Process Tool to either a Memory Card or a Loop-control CPU Unit. **Note:** Supported by unit version 3.0 or later.



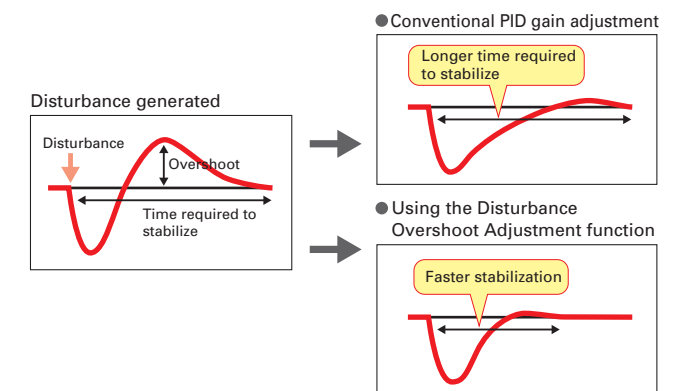
**Results** Consolidating OMRON's expertise in temperature and process control cultivated over many years to provide you with effortless solutions using proven algorithms.

- **Loop control:** Proven functionality of Temperature Controllers and CS-series Loop Control Boards (see note 1) in a compact size.

**New Algorithm Further Enhances Control Stability**  
**Disturbance Overshoot Adjustment**

This function restrains overshoot when a disturbance is generated, allowing faster stabilization.  
[Example]

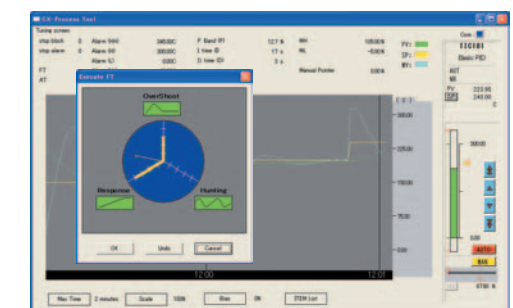
- Temperature drops when adding objects to a furnace
- Control disturbances when retooling



**Optimum Tuning to Suit the Application**  
**Fine Tuning**

Adjust PVs, SPs, and MVs while monitoring, and save data as CSV files from the software tuning window. Autotuning (AT) and fine-tuning functions can also be used for automatically calculating PID constants (see note 2).

- Note 1:** For details on CS-series Loop Control Boards, refer to the PLC-based Process Control Catalog (Cat. No. P051).  
**Note 2:** Control can be fine-tuned by automatically tuning PID parameters using previous control parameters and three user-set requirements to execute fuzzy logic.

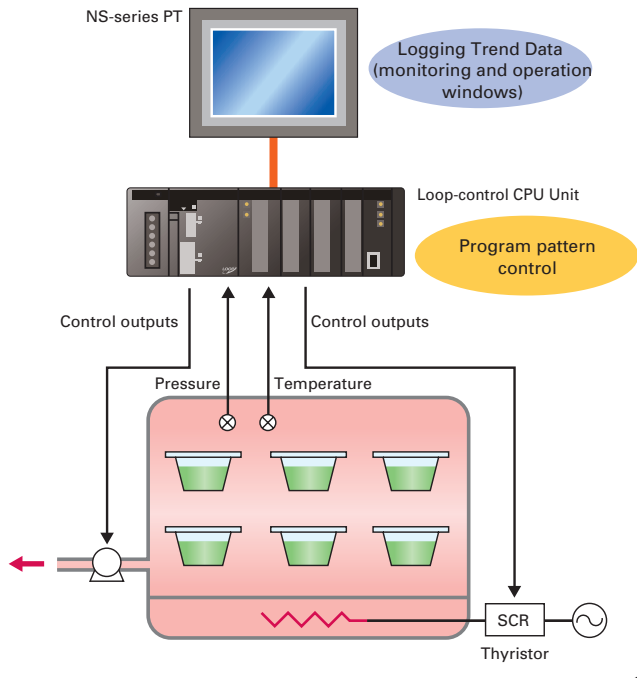


CS-Process Tool Tuning Window

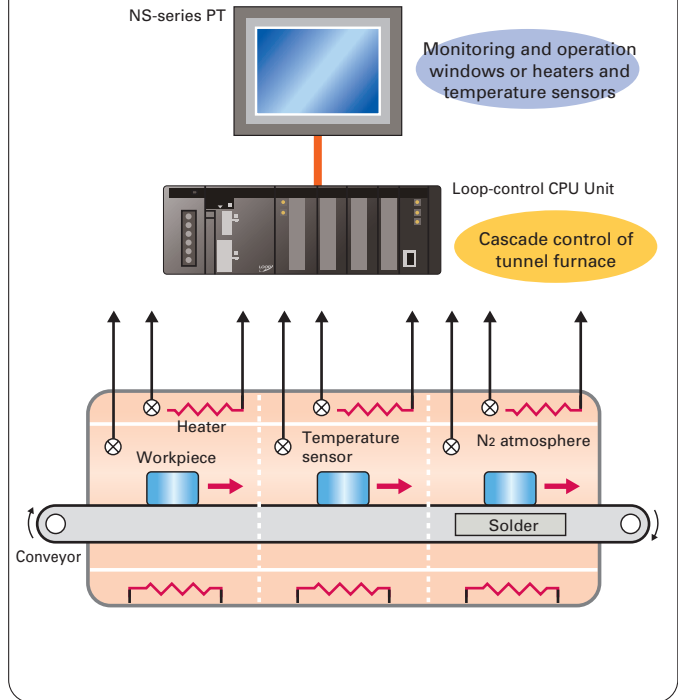
# Applications

The Loop-control CPU Unit Provides You with Solutions for the Complex and Advanced Functions Demanded by Control Devices in an Increasingly Diverse Range of Equipment.

## ● Sterilization and Disinfection of Pharmaceuticals, Food and Beverages



## ● Industrial Furnace



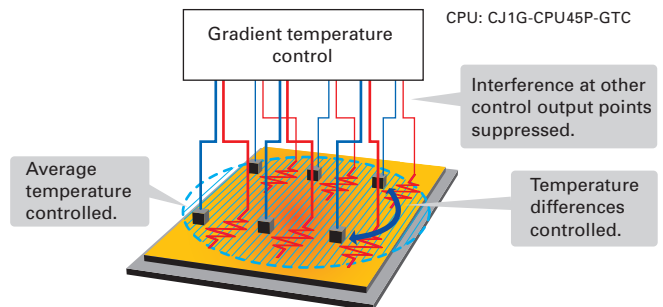
## ● Gradient Temperature Control for Planar Temperature Control Across Multiple Points

Note: CJ1G-CPU45P-GTC only.

Gradient temperature control equalizes the temperatures at multiple points, providing high-quality heat processing, reducing energy loss until temperatures stabilize, and saving labor in adjustments due to interference between heaters.

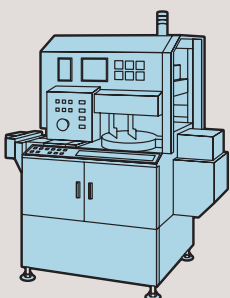
For details, refer to the SYSMAC CS/CJ Series Controllers for Gradient Temperature Control Catalog (R141).

Example: Planar Temperature Control of Multi-stage Furnaces, Wafer and Glass Surface Temperatures, and Other Applications.

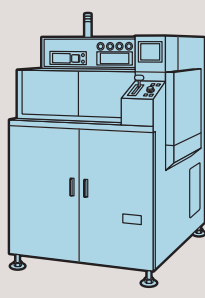


## Providing Solutions to Other Problems

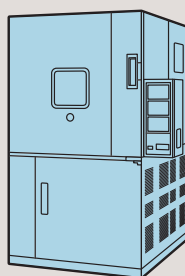
**Electrical parts equipment** requiring high-speed temperature control for higher precision and improved tact time.



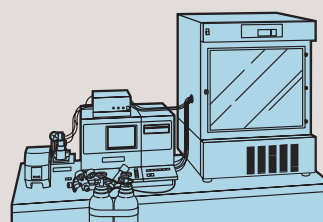
**Diffusion furnaces** that perform cascade control of heater temperatures and internal chamber temperatures.



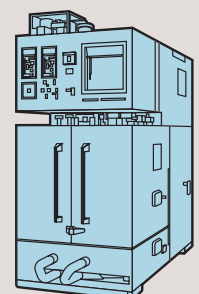
Food machines, semiconductor devices and other machines requiring **multipoint temperature control**.



**Fermentation equipment** requiring temperature, pressure, flowrate, and pH control.



**Testing devices** that frequently change setting conditions and program settings.



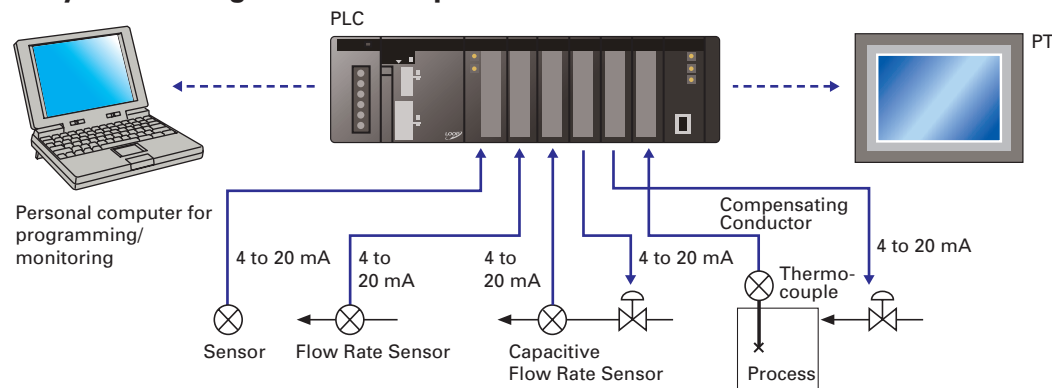
# Loop Control Machines and Product Variations

## Model Selection

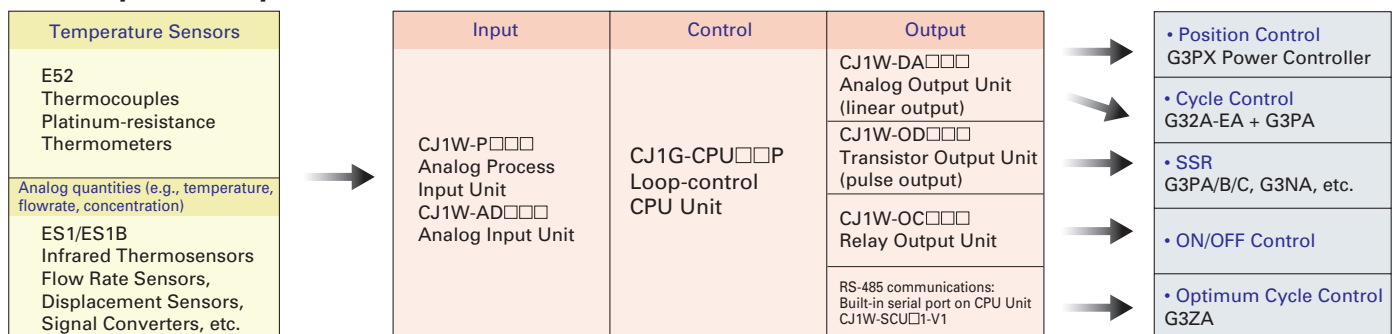
Compact CJ-series Loop-control CPU units are ideal for equipment with built-in applications. CS-series and CS1D models designed for duplex systems are also available for processing equipment that requires high reliability.

**Note 1:** The Temperature Control Unit integrates control and I/O for either 2 loops or 4 loops. Temperature control is achieved simply by setting parameters. (CX-Process cannot be used.)  
**Note 2:** For details on CS-series Loop Control Boards and Process-control CPU Units, refer to the PLC-based Process Control Catalog (Cat. No. P051).

## System Configuration Example



## Example of Peripheral Devices



SYSMAC CJ Series

# Peripheral Devices

## Input Devices

### ▶ E52-series Temperature Controllers

Plenty of Variation to Suit an Extensive Range of Applications

- Select from a variety of choices in number of elements, shape, protective tubing length, and terminal type.
- Economical models and special models are available as well as general-purpose models. Select from a diverse range of models to suit the application: Models for high temperatures, metal patterns, surface measurement, and room temperatures, waterproof and anti-corrosive models, models for moving parts, and models with double elements.

#### ■ Model Structure

**E52-①②③ D=④ ⑤M** ① Element type ④ Protective tubing model  
 ② Protective tubing length ⑤ Lead wire length  
 ③ Terminal type

Example: E52-CA15A D:3.2 2M



### ▶ ES1/ES1B-series Infrared Thermosensors

Hygienic temperature measurement without damaging the workpiece. Ideal for workpieces on conveyors or other applications in which contact measurement is difficult.

- ES1 Series: Designed for high-precision, small-spot, high-temperature measurements.
- Two types of small spot: 3-mm dia. and 8-mm dia.
- High-precision and high-speed measurement with a repeatability of  $\pm 0.5^{\circ}\text{C}$  and response speed of 0.4 s (95%).
- Models are available for medium ( $-50$  to  $500^{\circ}\text{C}$ ), mid-low ( $-50$  to  $500^{\circ}\text{C}$ ), and high (0 to  $1000^{\circ}\text{C}$ ) temperature ranges.



## Output Devices

### ▶ G3PF Solid-state Relay with Built-in Current Transformer (CT)

Built-in current transformer is provided and heater burnouts and SSR short-circuits can be detected.

- Built-in current transformer reduces wiring work.
- Detects the burnout of any one of multiple heaters.
- Detects burnouts in 3-phase heaters.
- Detects SSR short-circuits.
- Error detection level can be easily set with a switch.
- Can be mounted to a DIN Track or with screws.
- Three types of input terminals are available: M3 terminals, screwless clamp terminals (detachable), or compact slotted terminals (detachable).



### ▶ G3ZA Multi-channel Power Controller

Optimum Cycle Control for High-precision Control with Low Noise

- Smaller than power conditioners.
- Power control with little noise is enabled by combining the Power Controller with zero-cross SSRs. (See note.)
- One Controller can control up to 8 SSRs.
- RS-485 communications can be used to set output values and heater burnout detection.
- The G3ZA Smart FB Library is also available.
- A soft-start function that can be used for lamp heaters has been added. (See note.)
- A 3-phase optimum cycle control function has been added for use with 3-cycle heaters.
- Detection of 150-A currents has been added along with a special current transformer.

**Note:** Non-zero-cross SSRs must be used in combination with the soft-start function.



# New Products

## ▶ **CJ1W-PH41U Process Analog I/O Unit** **(High-resolution Unit with Fully Universal Inputs)**

## **CJ1W-AD04U Process Analog I/O Unit** **(General-purpose Unit with Fully Universal Inputs)**

A single Unit handles all types of inputs, including temperature sensor inputs (e.g., thermocouple or platinum resistance thermometer), analog signal inputs (e.g., 4 to 20 mA or 1 to 5 V), and potentiometer inputs.

### ● **Fully Universal Inputs, Including Thermocouple Inputs, Platinum Resistance Thermometer Inputs, and DC/Voltage Inputs**

The input type can be selected for each input channel, saving space and reducing costs for compact devices that use a mix of input types. And trouble-free selection of input types improves inventory control and maintenance.

### ● **General-purpose Models for Great Cost Performance and High-resolution Models for Applications Such as Semiconductor Production Equipment**

These compact CJ-series Units provide four insulated input channels per Unit. Depending on the application, choose either the high-resolution CJ1W-PH41U, which provides a selection of combinations of resolutions and conversion speeds in addition to a PLC-first 1/1,000°C range (0.000 to 50.000°C, 4-wire Pt100), or the general-purpose CJ1W-AD04U, which provides superior cost performance. (See note.)

**Note:** According to OMRON investigation.



Resolutions and Sampling Speeds for High-resolution Models

Resolution: 1/256,000	Resolution: 1/64,000	Resolution: 1/16,000
60 ms/4 points	10 ms/4 points	5 ms/4 points

# Loop-control CPU Units

## Loop-control CPU Units

Model	CPU Unit element				Loop Controller	
	I/O capacity	Program capacity	Data memory capacity	Programming software	Number of function blocks	Programming software
CJ1G-CPU45P	1,280 points (Up to 3 Expansion Racks)	60 Ksteps	128 K words (DM: 32 K words, EM: 32 K words × 3 banks)	CX-Programmer, CX-Simulator, etc.	300 blocks	CX-Process
CJ1G-CPU45P-GTC		30 Ksteps				
CJ1G-CPU44P		64 K words (DM: 32 K words, EM: 32 K words × 1 bank)				
CJ1G-CPU43P	960 points (Up to 2 Expansion Racks)	20 Ksteps	50 blocks			
CJ1G-CPU42P		10 Ksteps				

## Loop Controller Element Specifications

Item	Specification	
<b>Name</b>	Loop-control CPU Unit	
<b>Model Number</b>	CJ1G-CPU□□P(-GTC)	
<b>Applicable PLCs</b>	CJ-series PLCs	
<b>Area for data exchange with CPU Unit</b>	<b>CPU Unit's Auxiliary Area</b> <ul style="list-style-type: none"> <li>Loop Controller element-to-CPU Unit element: Run Status Flag, PV Error Input Flag, MV Error Input Flag, Execution Error Flag, Function Block Database (RAM) Error Flag, Automatic Cold Start Execution Flag, Backup during Operation Flag, Function Block Changed Flag, etc.</li> <li>CPU Unit element-to-Loop Controller element: Start Mode at Power ON: Hot/Cold Start bit.</li> </ul>	
	<b>User allocations in I/O Memory</b>	User link tables are used to allocate function block ITEM data in any part of I/O memory in the CPU Unit. (CIO, Work, Holding, or DM Areas, or EM Area bank 0)
	<b>Allocations for all data</b>	HMI function used to allocate function block ITEM data for Control, Operation, External Controller, and System Common blocks in the specified bank of the EM Area in the CPU Unit.
<b>Settings</b>	None	
<b>Indicators</b>	Two LED indicators: RUN and ready	
<b>Super capacitor backup data</b>	All function block data (including sequence tables, step ladder program commands), stored error log data	
<b>Super capacitor backup time</b>	5 minutes at 25°C	
<b>Data stored in flash memory</b>	Function block data	
<b>Backup from RAM to flash memory</b>	Executed from CX-Process Tool (as required).	
<b>Recovery from flash memory to RAM</b>	Automatically transferred when power to CPU Unit is turned ON if startup mode is set for a cold start, or executed from CX-Process Tool (as required).	
<b>Influence on CPU Unit cycle time</b>	0.8 ms max. (depends on function block data contents)	
<b>Current consumption (supplied from Power Supply Unit)</b>	1.06 A for 5 VDC (current consumption for Loop-control CPU Unit including CPU Unit element and Loop Controller element) <b>Note:</b> Increased by 150 mA when NT-AL001 Link Adapter is used.	



Loop Controller Element Specifications

Item			Specifications																		
<b>Model</b>			CJ1G-CPU42P	CJ1G-CPU43/44/45P(-GTC)																	
<b>Operation method</b>			Function block method																		
<b>Loop Controller element</b>			LCB01	LCB03																	
<b>Function block analog operations</b>	<b>Control and operation blocks</b>	<b>PID and other control functions, square root operation, time operations, pulse train operation, and other operation functions for various processes.</b>	50 blocks max.	300 blocks max.																	
<b>Sequence control</b>	<b>Step ladder program blocks</b>	<b>Logic sequence and step sequence functions</b>	20 blocks max. 2,000 commands total 100 commands max. per block Separable into 100 steps max.	200 blocks max. 4,000 commands total 100 commands max. per block Separable into 100 steps max.																	
<b>I/O blocks</b>	<b>Field terminal blocks</b>	<b>Analog I/O function with Analog I/O Unit, contact I/O function with Basic I/O Unit</b>	30 blocks max.	CJ1G-CPU43P: 30 blocks max. CJ1G-CPU44/45P: 40 blocks max.																	
	<b>User link tables</b>	<b>Analog data I/O and contact data I/O function for CPU Unit</b>	2,400 data items max.																		
	<b>HMI function</b>	<b>I/O function for the specified bank of the EM Area in the CPU Unit for function block ITEM data used for Control, Operation, External Controller, and System Common blocks for the HMI function.</b>	Allocated 1 EM Area bank Operation and Control blocks: 50 blocks max. × 20 send/receive words  System Common blocks: 20 send/receive words	Allocated 1 EM Area bank Operation and Control blocks: 300 blocks max. × 20 send/receive words  System Common blocks: 20 send/receive words																	
	<b>System Common block</b>	<b>System common operation cycle setting, run/stop command, load rate monitor, etc.</b>	Single block																		
<b>Method for creating and transferring function blocks</b>			Created using CX-Process Tool (purchased separately) and transferred to Loop Controller.																		
<b>External I/O response time</b>			The time from external input of analog signals up to external output of analog signals on a single control loop depends on the function block's operation cycle and the CPU Unit's cycle time.																		
<b>Operation cycle</b>			0.01, 0.02, 0.05, 0.1, 0.2, 0.5, 1, or 2 s (default: 1 s) (See note.) Can be set for each function block. <b>Note:</b> 0.01, 0.02, and 0.05 s cannot be set for some blocks.																		
<b>Internal operation</b>	<b>Number of control loops</b>		<ul style="list-style-type: none"> <li>The maximum number of loops that can be used if the LCB load rate is 80% for a standard applications (e.g., with each loop consisting of one Ai4 Terminal, Segment Linearizer, Basic PID, and A04 terminal) is shown in the following table.</li> </ul> <table border="1" style="margin-left: 20px;"> <thead> <tr> <th>Operation cycle</th> <th>Maximum number of loops</th> <th>Operation cycle</th> <th>Maximum number of loops</th> </tr> </thead> <tbody> <tr> <td>0.01 s</td> <td>20 loops</td> <td>0.2 s</td> <td rowspan="4">150 loops (See note.)</td> </tr> <tr> <td>0.02 s</td> <td>35 loops (see note)</td> <td>0.5 s</td> </tr> <tr> <td>0.05 s</td> <td>70 loops (see note)</td> <td>1 s</td> </tr> <tr> <td>0.1 s</td> <td>100 loops (see note)</td> <td>2 s</td> </tr> </tbody> </table> <p><b>Note:</b> Loop Controller element LCB01: 25 loops max.</p>		Operation cycle	Maximum number of loops	Operation cycle	Maximum number of loops	0.01 s	20 loops	0.2 s	150 loops (See note.)	0.02 s	35 loops (see note)	0.5 s	0.05 s	70 loops (see note)	1 s	0.1 s	100 loops (see note)	2 s
Operation cycle	Maximum number of loops	Operation cycle	Maximum number of loops																		
0.01 s	20 loops	0.2 s	150 loops (See note.)																		
0.02 s	35 loops (see note)	0.5 s																			
0.05 s	70 loops (see note)	1 s																			
0.1 s	100 loops (see note)	2 s																			
<b>Control method</b>	<b>PID control method</b>	PID with 2 degrees of freedom																			
	<b>Control combinations</b>	Any of the following function blocks can be combined: Basic PID control, cascade control, feed-forward control, sample PI control, Smith dead time compensation control, PID control with differential gap, override control, program control, time-proportional control, etc.																			
<b>Alarms</b>	<b>PID block internal alarms</b>	4 PV alarms (upper upper-limit, upper limit, lower limit, lower lower-limit) and 1 deviation alarm per PID block																			
	<b>Alarm blocks</b>	High/low alarm blocks, deviation alarm blocks																			

# List of Function Blocks

## System Common Block

Type	Block Name	Function
---	System Common	Makes settings common to all function blocks and outputs signals for the system.

## Control Blocks

Type	Block Name	Function
Controller	2-position ON/OFF (See note 1.)	2-position type ON/OFF controller
	3-position ON/OFF (See note 1.)	3-position type ON/OFF controller for heating/cooling ON/OFF control
	Basic PID (See note 1.)	Performs basic PID control.
	Advanced PID (See note 1.)	Performs advanced PID control for enabling deviation/MV compensation, MV tracking, etc.
	Blended PID (See note 2.)	Performs PID control on the cumulative value (cumulative deviation) between the accumulated value PV and accumulated value Remote Set Point.
	Batch Flowrate Capture (See note 2.)	Functions to open the valve at a fixed opening until a fixed batch accumulated value is reached.
	Fuzzy Logic (See note 2.)	Outputs up to 2 analog outputs based on fuzzy logic performed on up to 8 analog inputs.
	Indication and Setting (See note 1.)	Manual setter with PV indication and SP setting functions
	Indication and Operation (See note 1.)	Manual setter with PV indication and MV setting functions
	Ratio Setting (See note 1.)	Ratio and bias setter with PV indication and ratio setting function
Indicator (See note 1.)	PV indicator with PV alarm	

- Note:** 1. The Function Blocks dealing with high-speed operation (operation cycle: 0.01, 0.02, and 0.05 seconds is possible).  
 2. Cannot be used with the CJ1G-CPU45P-GTC.

## Operation Blocks

Type	Block Name	Function	
Alarm/Signal restrictions/ Hold	High/Low Alarm (See note 1.)	Provides the alarm contact outputs for the high and low limits of single analog signals.	
	Deviation Alarm (See note 1.)	Provides the alarm contact outputs for the deviation of two analog signals.	
	Rate-of-change Operation and Alarm (See note 1.)	Provides the alarm contact outputs for the high and low limits of rate-of-change operation when the analog signal rate-of-change is output.	
	High/Low Limit (See note 1.)	Limits the high and low limits of single analog signals.	
	Deviation Limit (See note 1.)	Calculates the deviation between two analog signals, and limits the deviation within that range.	
	Analog Signal Hold (See note 1.)	Holds the maximum, minimum or instantaneous value of single analog signals.	
Arithmetic	Addition or Subtraction (See note 1.)	Performs addition/subtraction with gain and bias on up to 4 analog signals.	
	Multiplication (See note 1.)	Performs multiplication with gain and bias on up to 2 analog signals.	
	Division (See note 1.)	Performs division with gain and bias on up to 2 analog signals.	
	Arithmetic Operation (See note 1.)	Performs various math operation (trigonometric, logarithmic, etc.) on floating-point decimal values converted (to industrial units) from up to 8 analog inputs.	
Range Conversion (See note 1.)	Easily converts up to 8 analog signals simply by inputting the 0% and 100% input values and 0% and 100% output values.		
Functions	Square Root (See note 1.)	Performs square root extraction (with low end cutout) on single analog signals.	
	Absolute Value (See note 1.)	Outputs the absolute value of single analog signals.	
	Non-linear Gain (Dead Band) (See note 1.)	Performs non-linear (3 gain values) operation on single analog signals. Analog signals can also set as a dead band (with different gap).	
	Low-end Cutout (See note 1.)	Sets output to zero close to the zero point of single analog signals.	
	Segment Linearizer (See note 1.)	Converts single analog signals to 15 segments before the signals are output.	
	Temperature and Pressure Correction (See note 1.)	Performs temperature and pressure correction.	
	Time Function	First-order Lag (See note 1.)	Performs first-order lag operation on single analog signals.
		Rate-of-change Limit (See note 1.)	Performs rate-of-change restriction on single analog signals.
		Moving Average (See note 1.)	Performs moving average operation on single analog signals.
		Lead/Delay (See note 1.)	Performs lead/delay operation on single analog signals.
Dead Time (See note 1.)		Performs dead time and first-order lag operations on single analog signals.	
Dead Time Compensation		Used for Smith's dead time compensation PID control.	
Accumulator for instantaneous value input		Accumulates analog signals, and outputs 8-digit accumulated value signals.	
Run Time Accumulator		Accumulates the operating time, and outputs the pulse signal per specified time.	
Time Sequence Data Statistics (See note 1.)		Records time sequence data from analog signals and calculates statistics, such as averages and standard deviations.	
Ramp Program		Ramp program setter for combining ramps for time and hold values.	
Segment Program		Segment program setter setting the output values with respect to time.	
Segment Program 2		Segment program setting with wait function for setting the output values with respect to time.	
Segment Program 3			

# List of Function Blocks

Type	Block Name	Function
Signal Selection/Switching	Rank Selector (See note 1.)	Selects the rank of up to 8 analog signals.
	Input Selector (See note 1.)	Selects the specified analog signals specified by the contact signal from up to 8 analog signals.
	3-input Selector (See note 1.)	Selects and outputs one of three analog input signals.
	3-output Selector (See note 1.)	Outputs one analog input signal in three switched directions.
	Constant Selector (See note 1.)	Selects 8 preset constants by the contact signal.
	Constant Generator (See note 1.)	Outputs 8 independent constants.
	Ramped Switch	Switches two analog inputs (or constants) with a ramp.
	Bank Selector	Records the PID parameters (SP, P, I, D, MH, ML) in up to 8 sets in advance, and switches the PID parameter for Basic/Advanced/Blended PID Blocks according to the analog input range (zone) or input bits.
	Split Converter	Inputs the MV from the Basic PID block or Advanced PID block, converts the MV into two analog outputs for V characteristics or parallel characteristics (e.g., MV for heating or cooling) and outputs them.
Constant ITEM Setting	Constant ITEM Setting (See note 1.)	Writes the constant to the specified ITEM at the rising edge of the send command contact.
	Variable ITEM Setting (See note 1.)	Writes the analog signal to the specified ITEM at the rising edge of the send command contact.
	Batch Data Collector (See note 1.)	Stores each of max. 8 analog inputs to buffer by a certain timing within sequential processing.
Pulse Train Operation	Accumulated Value Input Adder	Adds up to four accumulated value signals.
	Accumulated Value Analog Multiplier	Multiplies analog signals by the accumulated value signals.
	Accumulator for accumulated value input	Converts 4-digit accumulated value signals to 8 digits.
	Contact input/Accumulated value output	Counts low-speed contact pulses, and outputs 8-digit accumulated signals.
	Accumulated Value Input/Contact Output	Converts 4-digit accumulated value signals to low-speed contact pulses before they are output.
Others	Analog/Pulse Width Converter (See note 1.)	Changes the ON/OFF duration ratio in a constant cycle duration so that it is proportional to the analog signal.
Sequence Operation	Contact Distributor	Connect contact signals between function blocks in a 1:1 connection.
	Constant Comparator (See note 1.)	Compares up to eight sets of analog signals and constants, and outputs the comparison results as contacts.
	Variable Comparator (See note 1.)	Compares up to eight pairs of analog signals, and outputs the comparison results as contacts.
	Timer (See note 1.)	2-stage output type addition timer for forecast values and reached values. Can also output the present value.
	ON/OFF Timer (See note 1.)	Timer for performing ON-OFF operation at preset ON and OFF times.
	Clock Pulse (See note 1.)	Outputs a clock pulse at the setting time interval for a single operation cycle.
	Counter (See note 1.)	2-stage output type addition timer for forecast values and arrival values. Can also output the current value.
	Internal Switch (See note 1.)	Temporary storage contact for accepting relays in the Step Ladder Program block. <b>Note:</b> (One internal switch is already allocated as "temporary storage" in CX-Process Tool.)
	Level Check (See note 1.)	Checks an analog input for 8 levels and outputs a contact corresponding to the level. The level number is also output as an analog value at the same time.
	Contact Type Control Target	ON/OFF Valve Manipulator
Motor Manipulator		Manipulates and monitors motor operation.
Reversible Motor Manipulator		Manipulates and monitors reversible motor operation.
Motor Opening Manipulator		Inputs a target opening, and manipulates an electric positional-proportional motor.
Switch Meter (See note 2.)		Manipulates and monitors multiple (up to 8) devices such as ON/OFF valves, motors, or pumps.

- Note:** 1. The Function Blocks dealing with high-speed operation (operation cycle: 0.01, 0.02, and 0.05 seconds is possible).  
2. Cannot be used with the CJ1G-CPU45P-GTC.

# Sequence Control

Type	Block Name	Function
---	Step Ladder Program (See note.)	Performs logic sequence and step progression control.

**Note:** The Function Blocks dealing with high-speed operation (operation cycle: 0.01, 0.02, and 0.05 seconds is possible).

# Field Terminals

Type	Block Name	Function
Contact I/O (See note.)	DI 8-point Terminal	Inputs 8 contacts from 8-point Input Unit.
	DI 16-point Terminal	Inputs 16 contacts from 16-point Input Unit.
	DI 32-point Terminal	Inputs 32 contacts from 32-point Input Unit.
	DI 64-point Terminal	Inputs 64 contacts from 64-point Input Unit.
	DO 8-point Terminal	Outputs 8 contacts from 8-point Output Unit.
	DO 16-point Terminal	Outputs 16 contacts from 16-point Output Unit.
	DO 32-point Terminal	Outputs 32 contacts from 32-point Output Unit.
	DO 64-point Terminal	Outputs 64 contacts from 64-point Output Unit.
	DI 16-point/DO 16-point Terminal	Inputs and outputs 16 contacts each from 16-point Input/16-point Output Units.
	Analog I/O (See note.)	AI 4-point Terminal (PTS51)
AI 4-point Terminal (PTS52)		Inputs 4 analog signals from CJ1W-PTS52 (Isolated-type Temperature Resistance Input Unit).
AI 2-point Terminal (PTS15/16, PDC15)		Inputs 2 analog signals from CJ1W-PTS15 (Isolated-type Thermocouple Input Unit), CJ1W-PTS16 (Isolated-type Temperature Resistance Input Unit), or CJ1W-PDC15 (Isolated-type DC Input Unit).
AI 8-point Terminal (AD081)		Inputs 8 analog signals from the CJ1W-AD081(-V1).
AO 8-point Terminal (DA08V/C)		Outputs 8 analog signals from the CJ1W-DA08V/DA08C.
AI 4-point Terminal (AD041)		Inputs 4 analog signals from the CJ1W-AD041(-V1).
AO 4-point Terminal (DA041)		Outputs 4 analog signals from the CJ1W-DA041(-V1).
AO 2-point Terminal (DA021)		Outputs 4 analog signals from the CJ1W-DA021.
AI 4-point/AO 2-point Terminal (MAD42)		Inputs 4 analog signals and outputs 2 analog signals each from the CJ1W-MAD42.
AI 4-point Terminal (DRT1-AD04)		Inputs 4 analog signals from a DRT1-AD04 DeviceNet Slave Analog Input Unit.
AO 2-point Terminal (DRT1-DA02)		Outputs two analog signals from a DRT1-DA02 DeviceNet Slave Analog Output Unit.
AI 4-point Terminal (AD04U)		Inputs 4 analog signals from the CJ1W-AD04U.
AI 4-point Terminal (PH41U)		Inputs 4 analog signals from the CJ1W-PH41U.

**Note:** The Function Blocks dealing with high-speed operation (operation cycle: 0.01, 0.02, and 0.05 seconds is possible).

# CX-Process Tool and Monitor

## Software Specifications

Item		Specifications	
		CX-Process Tool	CX-Process Monitor Plus
Name		CX-Process	CX-Process Monitor Plus
Model number		WS02-LCTC1-EV5	WS02-LCMC1-EV2
Applicable PLCs		CS-series PLCs CJ-series PLCs	
Applicable Units		CJ-series Loop-control CPU Units CS-series Loop Control Units/Boards CS1D Process-control CPU Units	CJ-series Loop-control CPU Units CS-series Loop Control Units/Boards CS1D Process-control CPU Units
Compatible computers	Computer	IBM PC/AT or compatible	
	CPU	Intel CPU (Core, Pentium, or Celeron family) For Windows Vista: 1 GHz min. For any other OS: 333 MHz min. required, 1 GHz min. recommended	
	OS	Microsoft Windows 2000 (Service Pack 3 or higher), NT4.0 (Service Pack 6a), 98SE, Me (See note 1), XP, or Vista (Ultimate or Business)	Microsoft Windows 2000, NT4.0, or XP
	Memory	For Windows Vista, 1 GB min. For any other OS: 256 MB min. required, 512 MB min. recommended	Minimum: 96 Mbytes Recommended: 128 Mbytes min.
	Hard disk storage	Min. required: 350 Mbytes of free space, Recommended: 450 Mbytes or more of free space (including approx. 280 Mbytes used by communications middleware)	Minimum: 650 Mbytes free space (Including approximately 50 Mbytes used for communications middleware and other purposes)
	Monitor	Minimum: XGA Recommended: SXGA 65,536 colors or more	Minimum requirement: XGA (XGA or above recommended)
	CD-ROM drive	1 drive min.	
	Sound board	---	1
	Mouse	Recommended: Microsoft mouse or compatible pointing device	
Communications method	Connection with CPU Unit (or Serial Communications Board/Unit)	When FinsGateway Serial Unit driver is used: Communications protocol with PLC: Host Link or Peripheral Bus (See note 2.) • Connect the computer to the peripheral port or built-in RS-232C port of the CPU Unit, or to the RS-232C port of the Serial Communications Board/Unit. • Connecting cable: For connecting to peripheral port of CPU Unit: CS1W-CN□□□□ (2 m or 6 m) For connecting to RS-232C port of CPU Unit: XW2Z-□□□□-□ (2 m or 5 m)	
		When CX-Server is used: Communications protocol with PLC: Host Link or Peripheral Bus Connecting Cable: • For connecting to peripheral port of CPU Unit: CS1W-CN□□□□ (2 m or 6 m) For connecting to RS-232C port of CPU Unit: XW2Z-□□□□-□ (2 m or 5 m)	CX-Server is not supported.
	Connection via Controller Link	When FinsGateway Controller Link driver or CX-Server is used: Install the software in a computer with a Controller Link Support Board to communicate with a PLC with a Controller Link Unit mounted.	
	Connection via Ethernet	When FinsGateway ETN_UNIT driver or CX-Server is used: Install the software in a computer with an Ethernet Board to communicate with a PLC with an Ethernet Unit mounted.	

Item	Specifications	
Offline functions	ITEM data settings for function blocks <ul style="list-style-type: none"> <li>• Software connections for analog signals</li> <li>• Displaying and printing text strings (annotation) pasted on function block diagrams and ladder diagrams.</li> <li>• Instructions for step ladder blocks and commands for sequence table blocks</li> <li>• Tag settings for CX-Process Monitor</li> <li>• Engineering unit display setting</li> <li>• Segment Program parameter setting</li> </ul>	Construction of user screens
Online functions	<ul style="list-style-type: none"> <li>• Transfer of function block data (Downloading/Uploading for Loop Control Boards/Units.)</li> <li>• Starting/stopping all function blocks (LCU/LCB)</li> <li>• Monitoring system operation: Monitoring and controlling the System Common block (including LCB/LCU load rates)</li> <li>• Validating LCB/LCU operation: Checking function block connections (including starting and starting individual function blocks), validating ladder diagrams and sequence tables, and monitoring ITEMS</li> <li>• Tuning PID constants and other parameters (fine tuning and autotuning)</li> <li>• Initialization of Loop Control Unit memory (RAM)</li> <li>• External backup specifications</li> </ul>	User screens <ul style="list-style-type: none"> <li>• Overview screen</li> <li>• Control screen</li> <li>• Tuning screen</li> <li>• Trend screen</li> <li>• Graphic screen</li> <li>• Operating guide message screen</li> </ul> System screens <ul style="list-style-type: none"> <li>• Alarm history screen</li> <li>• System monitor screen</li> <li>• Operation log screen</li> </ul>

**Note:** The CX-Process functions that can be used depend on the version. For details, refer to the *operation manuals* (Cat. No.: W372-E1-□ and W373-E1-□).

**Note:** 1. When using Windows Me, the CPU must be a Pentium 150 MHz or higher.

2. Peripheral Bus cannot be used when FinsGateway V3 is used.

## Connections to PLC

The following 4 methods can be used to connect to a PLC.

Communications network		Communication driver		
		FinsGateway V3	FinsGateway Version 2003 (See note 1.)	CX-Server V2.2
Host Link	Connection via PLC's peripheral port or RS-232C port	Supported. (Serial Unit version is used.)		Supported. (See note 2.)
Peripheral Bus		Not supported.	Supported.	Supported. (See note 2.)
Controller Link	Connection to PLC with Controller Link Unit via Controller Link Support Board (PCI board).	Supported. (See note 3.) (CLK (PCI) version is used.)		Supported.
	Connection to PLC with Controller Link Unit via Controller Link Support Board (ISA board).	Supported. (CLK (ISA) version is used.)		Supported.
Ethernet	Connection to PLC with Ethernet Unit via Ethernet Board.	Supported. (Ethernet version is used.)		Supported.

**Note:** 1. The Windows 2000 and XP operating systems are supported. (Windows 95, 98, and Me are not supported.)

2. When CX-Server is used for communications, CX-Programmer can be simultaneously connected via the same COM port.

3. The Windows 95 operating system cannot be used.

# Utility Software

## Touch Panel Software

### ■ Face Plate Auto-Builder for NS

Simply specify the CSV tag file created using the CX-Process Tool to automatically create a project constructed with a Face Plate for Loop-control CPU Units for use with OMRON's NS-series Programmable Terminals.

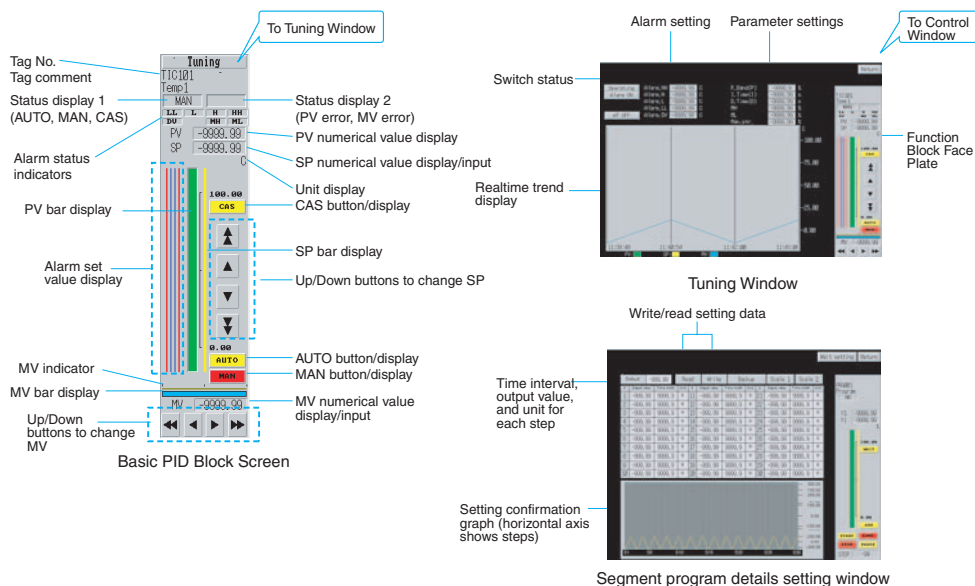
#### Function Overview

- Create windows for monitoring and tuning PID and other function blocks for up to 100 loops (NS System version 4 or higher).
- NS project files for monitoring multiple Loop-control CPU Units from a single NS-series PT can be generated from CX-Process projects for up to 32 multiple nodes.
- When a Segment Program 2 or 3 function block is used for program operation, the Detailed Setting Windows (Time Interval vs. Output Value Setting Window, Wait Interval Setting Window) used for the parameter settings are also automatically generated.
- NS-Runtime is supported.

#### Basic Specifications

Item		Specifications
Name		Face Plate Auto-Builder for NS
Model number		WS02-NSFC1-EV3
Applicable PLC products		CJ-series Loop-control CPU Units CS-series Loop Control Boards (unit version 1.0 or later) CS-series Loop Control Units (unit version 2.0 or later) CS1D Process-control CPU Units
Applicable PTs		NS-series NS12, NS10, and NS8 (PT version 2.0 or later), CX-Designer
System requirements	Computer	IBM PC/AT or compatible
	CPU	Celeron 400 MHz or better recommended
	OS	Microsoft Windows 98SE, NT4.0 (Service Pack 6a), 2000 (Service Pack 3 or later), or XP
	Memory	Recommended: 32 Mbytes min.
	Hard disk storage	Recommended: 200 Mbytes free space min.
	Monitor	Minimum: 640 × 480 dots
Basic functions		Number of generated loops:100 max., control windows and tuning windows Applicable face plates: 2-position ON/OFF, 3-position ON/OFF, Basic PID, Advanced PID, Indication and Operation, Indicator, Segment Program 2 (includes the parameter setting windows), Segment Program 3 (includes the parameter setting windows) Number of loops in control windows: 6 loops per window for NS12, 4 loops per window for NS10/NS8 Realtime trend in tuning window: 1-second cycle

#### Example of Automatically Created Windows



Dimensions

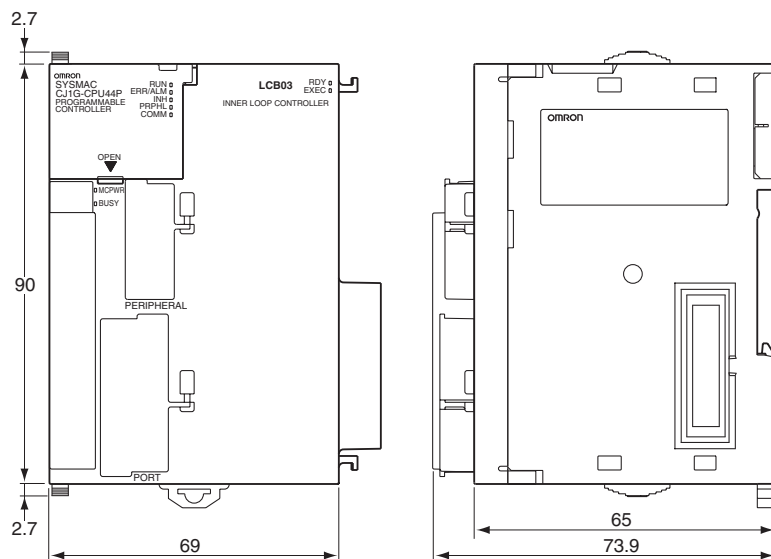


# Dimensions

## CPU Units

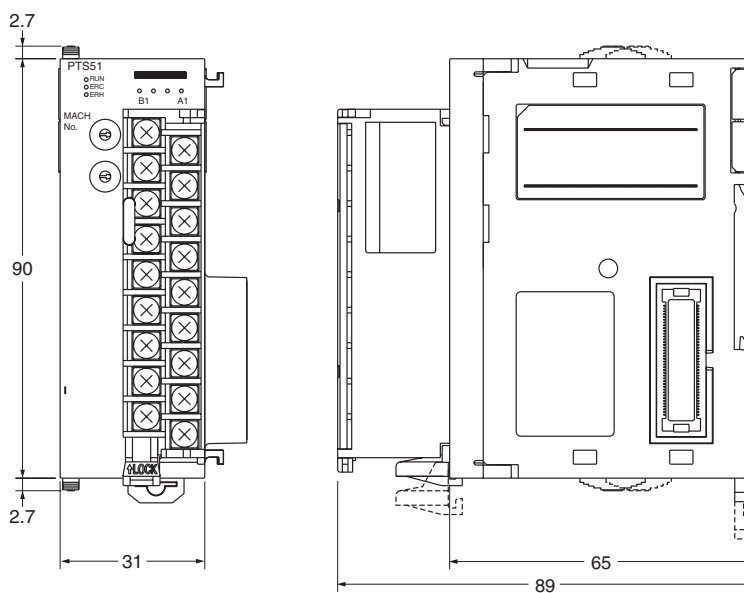
### ■ Loop-control CPU Units

- CJ1G-CPU42P
- CJ1G-CPU43P
- CJ1G-CPU44P
- CJ1G-CPU45P(-GTC)



### ■ Process Input Units


- CJ1W-P□□□□



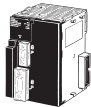
# Ordering Information

## Basic Configuration Units

### ■ CJ1 Loop Control Units

Product name	Specifications		Current consumption (A)		Model	Standards
	CPU Unit	Loop Controller	5 V	24 V		
<b>CJ1G Loop-control CPU Units</b> 	Same as for CJ1G-CPU45H	Number of function blocks: 300 blocks max.	1.06 (See note 1.)	---	CJ1G-CPU45P	UC1, CE
	Same as CJ1G-CPU44H		1.06 (See note 1.)	---	CJ1G-CPU44P	
	Same as CJ1G-CPU43H		1.06 (See note 1.)	---	CJ1G-CPU43P	
	Same as CJ1G-CPU42H	Number of function blocks: 50 blocks max.	1.06 (See note 1.)	---	CJ1G-CPU42P	


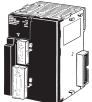

### ■ CJ1 CPU Units

Product name	Specifications				Current consumption (A)		Model	Standards
	I/O capacity/ Mountable-Units (Expansion Racks)	Program capacity	Data memory capacity	LD instruction execution time	5 V	24 V		
<b>CJ1-H-R CPU Units</b> 	2,560 points/ 40 Units (3 Expansion Racks max.)	250K steps	448K words (DM: 32K words, EM: 32K words × 13 banks)	0.016 μs	0.99 (See note 1.)	---	CJ1H-CPU67H-R	UC1, N, L, CE
		120K steps	256K words (DM: 32K words, EM: 32K words × 7 banks)				CJ1H-CPU66H-R	
		60K steps	128K words (DM: 32K words, EM: 32K words × 3 banks)				CJ1H-CPU65H-R	
		30K steps	64K words (DM: 32K words, EM: 32K words × 1 bank)				CJ1H-CPU64H-R	



# Ordering Information

## Basic Configuration Units

Product name		Specifications				Current consumption (A)		Model	Standards
		I/O capacity/ Mountable- Units (Expansion Racks)	Program capacity	Data memory capacity	LD instruc- tion execu- tion time	5 V	24 V		
<b>CJ1H-H CPU Units</b> 	2,560 points/ 40 Units (3 Expansion Racks max.)	250K steps	448K words (DM: 32K words, EM: 32K words × 13 banks)	0.02 μs	0.99 (See note 1.)	---	CJ1H-CPU67H	UC1, N, L, CE	
		120K steps	256K words (DM: 32K words, EM: 32K words × 7 banks)		0.99 (See note 1.)	---	CJ1H-CPU66H		
		60K steps	128K words (DM: 32K words, EM: 32K words × 3 banks)		0.99 (See note 1.)	---	CJ1H-CPU65H		
<b>CJ1G-H CPU Units</b> 	1,280 points/ 40 Units (3 Expansion Racks max.)	60K steps	128K words (DM: 32K words, EM: 32K words × 3 banks)	0.04 μs	0.91 (See note 1.)	---	CJ1G-CPU45H	UC1, N, L, CE	
		30K steps	64K words (DM: 32K words, EM: 32K words × 1 bank)		0.91 (See note 1.)	---	CJ1G-CPU44H		
	960 points/ 30 Units (2 Expansion Racks max.)	20K steps			0.91 (See note 1.)	---	CJ1G-CPU43H		
		10K steps	0.91 (See note 1.)		---	CJ1G-CPU42H			
<b>CJ1M CPU Units</b> <b>Without built-in I/O</b> 	640 points/ 20 Units (1 Expansion Rack max.)	20K steps	32 K words (DM: 32K words, EM: None)	0.1 μs	0.58 (See note 1.)	---	CJ1M-CPU13	UC1, N, L, CE	
		320 points/ 10 Units (No Expansion Rack)			10K steps	0.58 (See note 1.)	---		CJ1M-CPU12
		160 points/ 10 Units (No Expansion Rack)			5K steps	0.58 (See note 1.)	---		CJ1M-CPU11 (See note 2.)


**Note:** 1. Current consumptions include current for a Programming Console. Add 0.15 A per Adapter when using NT-AL001 RS-232C/RS-422A Adapters. Add 0.04 A per Adapter when using CJ1W-CIF11 RS-422A Adapters.

2. Some specifications of the low-end CJ1M (CJ1M-CPU11/21) differ from those of the CJ1M-CPU12/13/22/23 as shown in the following table.

# Ordering Information

Basic Configuration Units

## ■ CJ1 CPU Units (with Built-in I/O)

Product name		Specifications					Current consumption (A)		Model	Standards
		I/O capacity/ Mountable-Units (Expansion Racks)	Program capacity	Data memory capacity	LD instruction execution time	Built-in I/O	5 V	24 V		
CJ1M CPU Units	With built-in I/O (See note 2.) 	640 points/20 Units (1 Expansion Rack max.)	20K steps	32K words (DM: 32K words, EM: None)	0.1 μs	10 inputs and 6 outputs, 2 counter inputs, 2 pulse outputs	0.64 (See note 1.)	---	CJ1M-CPU23 (See note 3.)	UC1, N, L, CE
		320 points/10 Units (No Expansion Rack)	10K steps				0.64 (See note 1.)	---	CJ1M-CPU22 (See note 3.)	
		160 points/10 Units (No Expansion Rack)	5K steps				0.64 (See note 1.)	---	CJ1M-CPU21 (See notes 2 and 3.)	






- Note:**
- Current consumptions include current for a Programming Console. Add 0.15 A per Adapter when using NT-AL001 RS-232C/RS-422A Adapters. Add 0.04 A per Adapter when using CJ1W-CIF11 RS-422A Adapters.
  - Some specifications of the low-end CJ1M (CJ1M-CPU11/21) differ from those of the CJ1M-CPU12/13/22/23 as shown in the following table.
  - The connector for built-in I/O in the CJ1M-CPU21/22/23 is not included. Purchase one of the connectors or connector cables in the following table separately.

	CJ1M-CPU11	CJ1M-CPU12 CJ1M-CPU13	CJ1M-CPU21	CJ1M-CPU22 CJ1M-CPU23
Overhead time	0.7 ms	0.5 ms	0.7 ms	0.5 ms
Pulse start time	---	---	63 μs (without acceleration/deceleration, continuous)	46 μs (without acceleration/deceleration, continuous)
			100 μs (trapezoidal control)	70 μs (trapezoidal control)
Number of subroutines and jumps	256	1024	256	1024
Number of scheduled interrupt tasks	1	2	1	2
Number of PMW outputs	---	---	1	2

# Ordering Information

## ■ Power Supply Units


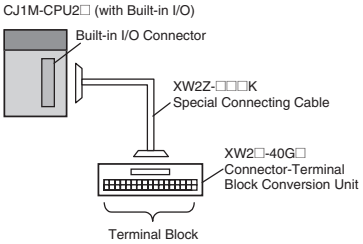


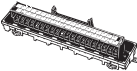

One Power Supply Unit is required for each Rack.

Product name	Power supply voltage	Output capacity			Options			Model	Standards
		5-VDC output capacity	24-VDC output capacity	Total power consumption	24-VDC service power supply	RUN output	Maintenance forecast monitor		
<b>AC Power Supply Units</b>   	100 to 240 VAC	5 A	0.8 A	25 W	No	No	Yes	CJ1W-PA205C	UC1, N, L, CE
						Yes	No	CJ1W-PA205R	
		2.8 A	0.4 A	14 W		No	No	CJ1W-PA202	
<b>DC Power supply Units</b>  	24 VDC	5 A	0.8 A	25 W		No	No	CJ1W-PD025	UC1, CE
		2 A	0.4 A	19.6 W		No	No	CJ1W-PD022	

■ Connector Cables for Built-in I/O in CJ1M-CPU□2 CPU Unit

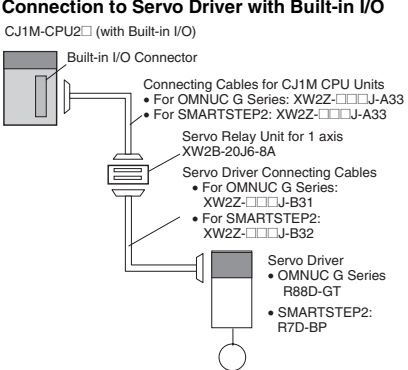

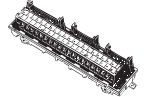
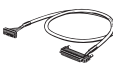


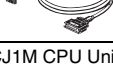


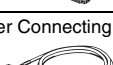
The connector for built-in I/O in the CJ1M-CPU21/22/23 is not included.

Purchase one of the connectors or connector cables in the following table separately.

Product name	Specifications	Model	Standards										
<b>Applicable Connector</b> 	MIL Flat Cable Connectors (Pressure-fitted Connectors)	XG4M-4030-T	---										
<b>Normal Connection Method for Built-in I/O                      (When Connector-Terminal Block Conversion Unit is Used)</b>  	<b>Connector-Terminal Block Conversion Units</b>	Slim type (M3 screw terminals, 40-pin) 	XW2D-40G6 ---										
		Through type (M3 screw terminals, 40-pin) 	XW2B-40G4										
		Through type (M3.5 screw terminals, 40-pin) 	XW2B-40G5										
		Special Connecting Cables 	<table border="1"> <tr> <td>Cable length: 1 m</td> <td>XW2Z-100K</td> </tr> <tr> <td>Cable length: 1.5 m</td> <td>XW2Z-150K</td> </tr> <tr> <td>Cable length: 2 m</td> <td>XW2Z-200K</td> </tr> <tr> <td>Cable length: 3 m</td> <td>XW2Z-300K</td> </tr> <tr> <td>Cable length: 5 m</td> <td>XW2Z-500K</td> </tr> </table>	Cable length: 1 m	XW2Z-100K	Cable length: 1.5 m	XW2Z-150K	Cable length: 2 m	XW2Z-200K	Cable length: 3 m	XW2Z-300K	Cable length: 5 m	XW2Z-500K
		Cable length: 1 m	XW2Z-100K										
Cable length: 1.5 m	XW2Z-150K												
Cable length: 2 m	XW2Z-200K												
Cable length: 3 m	XW2Z-300K												
Cable length: 5 m	XW2Z-500K												
<table border="1"> <tr> <td>Cable length: 1 m</td> <td>XW2Z-100K</td> </tr> <tr> <td>Cable length: 1.5 m</td> <td>XW2Z-150K</td> </tr> <tr> <td>Cable length: 2 m</td> <td>XW2Z-200K</td> </tr> <tr> <td>Cable length: 3 m</td> <td>XW2Z-300K</td> </tr> <tr> <td>Cable length: 5 m</td> <td>XW2Z-500K</td> </tr> </table>	Cable length: 1 m	XW2Z-100K	Cable length: 1.5 m	XW2Z-150K	Cable length: 2 m	XW2Z-200K	Cable length: 3 m	XW2Z-300K	Cable length: 5 m	XW2Z-500K			
Cable length: 1 m	XW2Z-100K												
Cable length: 1.5 m	XW2Z-150K												
Cable length: 2 m	XW2Z-200K												
Cable length: 3 m	XW2Z-300K												
Cable length: 5 m	XW2Z-500K												

# Ordering Information

## Basic Configuration Units

Product name		Specifications	Model	Standards	
<p><b>Servo Relay Units</b></p>  <p><b>Connection to Servo Driver with Built-in I/O</b> CJ1M-CPU2□ (with Built-in I/O)</p> <p>Built-in I/O Connector</p> <p>Connecting Cables for CJ1M CPU Units</p> <ul style="list-style-type: none"> <li>For OMNUC G Series: XW2Z-□□□J-A33</li> <li>For SMARTSTEP2: XW2Z-□□□J-A33</li> </ul> <p>Servo Relay Unit for 1 axis XW2B-20J6-8A</p> <p>Servo Driver Connecting Cables</p> <ul style="list-style-type: none"> <li>For OMNUC G Series: XW2Z-□□□J-B31</li> <li>For SMARTSTEP2: XW2Z-□□□J-B32</li> </ul> <p>Servo Driver</p> <ul style="list-style-type: none"> <li>OMNUC G Series R88D-GT</li> <li>SMARTSTEP2: R7D-BP</li> </ul> <p><b>When two axes are used, two Connecting Cables are required at the Servo Driver for each Servo Relay Unit</b></p>	Servo Relay Unit for 1 axis		XW2B-20J6-8A	---	
	Servo Relay Unit for 2 axes		XW2B-40J6-9A		
	OMNUC G Series	Cable for CJ1M CPU Unit		Cable length: 0.5 m	XW2Z-050J-A33
				Cable length: 1 m	XW2Z-100J-A33
		Servo Driver Connecting Cables		Cable length: 1 m	XW2Z-100J-B31
				Cable length: 2 m	XW2Z-200J-B31
	SMARTSTEP 2	Cable for CJ1M CPU Unit		Cable length: 0.5 m	XW2Z-050J-A33
				Cable length: 1 m	XW2Z-100J-A33
		Servo Driver Connecting Cables		Cable length: 1 m	XW2Z-100J-B32
				Cable length: 2 m	XW2Z-200J-B32
	SMARTSTEP Junior	Cable for CJ1M CPU Unit		Cable length: 1 m	XW2Z-100J-A26
			Servo Driver Connecting Cables	Cable length: 1 m	XW2Z-100J-B17
				Cable length: 2 m	XW2Z-200J-B17
		SMARTSTEP A Series	Cable for CJ1M CPU Unit		Cable length: 1 m
	Servo Driver Connecting Cables			Cable length: 1 m	XW2Z-100J-B5
				Cable length: 2 m	XW2Z-200J-B5
	OMNUC W Series		Cable for CJ1M CPU Unit		Cable length: 0.5 m
				Cable length: 1 m	XW2Z-100J-A27
Servo Driver Connecting Cables		Cable length: 1 m	XW2Z-100J-B4		
			Cable length: 2 m	XW2Z-200J-B4	

Programming Devices





Product name	Specifications	Model		Standards	
		Number of licenses	Media		
<b>FA Integrated Tool Package CX-One Ver. 2.□</b>	The CX-One is a comprehensive software package that integrates Support Software for OMRON PLCs and components. CX-One runs on the following OS. Windows 98 SE, Me, NT4.0 (Service Pack 6a), 2000 (Service Pack 3 or higher), XP, or Vista CX-One Ver.2.□ includes CX-Protocol Ver. 1.□, CX-Programmer Ver.7.□, CX-Designer Ver. 2.□, and CX-Process Tool Ver. 5.□, and NS Faceplate Auto-Builder version 3.□.	1 license	CD	CXONE-AL01C-EV2	---
			DVD	CXONE-AL01D-EV2	
		3 licenses	CD	CXONE-AL03C-EV2	
			DVD	CXONE-AL03D-EV2	
		10 licenses	CD	CXONE-AL10C-EV2	
			DVD	CXONE-AL10D-EV2	
		30 licenses	CD	CXONE-AL30C-EV2	
			DVD	CXONE-AL30D-EV2	
		50 licenses	CD	CXONE-AL50C-EV2	
			DVD	CXONE-AL50D-EV2	
CX-Protocol, CX-Programmer, CX-Designer, CX-Process Tool, and NS Faceplate Auto-Builder can still be ordered individually in the following model numbers.					
<b>CX-Protocol Ver. 1.□</b>	Protocol creation software for Windows 98SE, Me, NT4.0 (Service Pack 6a), 2000 (Service Pack 3 or higher), XP, or Vista <b>Note:</b> Use with CJ1G/CJ1H CPU Unit version 1.2 or higher, or CJ1M CPU Unit version 1.3 or higher.	1 license	CD	WS02-PSTC1-E	---
<b>CX-Programmer Ver. 7.□</b>	Windows-based Support Software for ladder programming on Windows 98SE, Me, NT 4.0 (Service Pack 6a), 2000 (Service Pack 3 or higher), XP, or Vista	1 license	CD	WS02-CXPC1-E-V7□	
		3 licenses	CD	WS02-CXPC1-E03-V7□	
		10 licenses	CD	WS02-CXPC1-E10-V7□	
<b>CX-Designer Ver. 2.□</b>	NS-series PT screen creation software for Windows 98SE, Me, NT4.0 (Service Pack 6a), 2000 (Service Pack 3 or higher), XP, or Vista CX-Designer version 2.□ or higher includes the Ladder Monitor Software. <b>Note:</b> The Ladder Monitor software allows ladder programming in a CS/CJ-series PLC to be monitored on an NS-series PT. To use System Program version 6.6 or earlier with the NS8/10/12-V1 or NS8/10/12-V2, a Memory Card and Memory Card Adapter must be ordered separately.	1 license	CD	NS-CXDC1-V2	
<b>CX-Process Tool Ver. 5.□</b>	Programming software for Loop Controller for Windows 98SE, Me, NT4.0 (Service Pack 6a), 2000 (Service Pack 3 or higher), XP, or Vista	1 license	CD	WS02-LCTC1-EV5	
<b>NS Faceplate Auto-Builder Ver. 3.□</b>	Software to automatically creates NS-series PT screens for Windows 98SE, Me, NT4.0 (Service Pack 6a), 2000 (Service Pack 3 or higher), XP, or Vista	1 license	CD	WS02-NSFC1-EV3	
<b>CX-Process Monitor Plus</b>	Windows-based monitoring software for Loop Controllers for Windows NT 4.0, 2000, or XP	1 license		WS02-LCMC1-EV2	
		3 licenses		WS02-LCMC1-EV2L03	
<b>Peripheral Device Connecting Cables (for peripheral port)</b>	Connects IBM PC/AT or compatible computers, D-Sub 9-pin receptacle (Length: 0.1 m) (Conversion cable to connect RS-232C cable to peripheral port)			CS1W-CN118	CE
	Connects IBM PC/AT or compatible computers, D-Sub 9-pin (Length: 2.0 m)	Used for Peripheral Bus or Host Link.		CS1W-CN226	
	Connects IBM PC/AT or compatible computers, D-Sub 9-pin (Length: 6.0 m)			CS1W-CN626	
<b>Peripheral Device Connecting Cables (for RS-232C port)</b>	Connects IBM PC/AT or compatible computers, D-Sub 9-pin (Length: 2.0 m)	Used for Peripheral Bus or Host Link. Anti-static connector		XW2Z-200S-CV	---
	Connects IBM PC/AT or compatible computers, D-Sub 9-pin (Length: 5.0 m)			XW2Z-500S-CV	
	Connects IBM PC/AT or compatible computers, D-Sub 9-pin (Length: 2.0 m)	Used for Host Link only. Peripheral Bus not supported.		XW2Z-200S-V	
	Connects IBM PC/AT or compatible computers, D-Sub 9-pin (Length: 5.0 m)			XW2Z-500S-V	
<b>USB-Serial Conversion Cable</b>	USB-RS-232C Conversion Cable (Length: 0.5 m) and PC driver (on a CD-ROM disc), Complies with USB Specification 1.1 On personal computer side: USB (A plug connector, male) On PLC side: RS-232C (D-Sub 9-pin, male) OS: Windows 98, Me, 2000, or XP			CS1W-CIF31	N

**Note:** Site licenses are also available for users that need to use the CX-One on many computers. Ask your OMRON representative for details. When purchasing the DVD format, verify the computer model and DVD drive specifications before purchasing.

# Ordering Information

## Basic I/O Units









### Input Units

Unit classification	Product name	Specifications						Current consumption (A)		Model	Standards
		I/O points	Input voltage current	Comons	Additional functions	External connection	No. of words allocated	5 V	24 V		
<b>CJ1 Basic I/O Units</b>	<b>DC Input Units</b>   	8 inputs	12 to 24 VDC, 10 mA	Independent contacts	None	Removable terminal block	1 word	0.09	---	CJ1W-ID201	UC1, N, L, CE
		16 inputs	24 VDC, 7 mA	16 points, 1 common		Removable terminal block	1 word	0.08	---	CJ1W-ID211	
		32 inputs	24 VDC, 4.1 mA	16 points, 1 common		Fujitsu connector	2 words	0.09	---	CJ1W-ID231 (See note.)	
		32 inputs	24 VDC, 4.1 mA	16 points, 1 common		MIL connector	2 words	0.09	---	CJ1W-ID232 (See note.)	
		64 inputs	24 VDC, 4.1 mA	16 points, 1 common		Fujitsu connector	4 words	0.09	---	CJ1W-ID261 (See note.)	
		64 inputs	24 VDC, 4.1 mA	16 points, 1 common		MIL connector	4 words	0.09	---	CJ1W-ID262 (See note.)	
	<b>AC Input Units</b> 	16 inputs	100 to 120 VAC, 7 mA (100 V, 50 Hz)	16 points, 1 common		Removable Terminal Block	1 word	0.09	---	CJ1W-IA111	
		8 inputs	200 to 240 VAC, 10 mA (200 V, 50 Hz)	8 points, 1 common		Removable Terminal Block	1 word	0.08	---	CJ1W-IA201	

**Note:** Connectors are not provided with these connector models. Either purchase one of the following 40-pin connectors, or use an OMRON XW2□ Connector-Terminal Block Conversion Unit or a G7□ I/O Relay Terminal.

# Ordering Information

## Output Units




Unit classification	Product name	Specifications					No. of words allocated	Current consumption (A)		Model	Standards
		I/O points	Maximum switching capacity	Commons	Additional functions	External connection		5 V	24 V		
CJ1 Basic I/O Units	<b>Relay Contact Output Units</b> 	8 out-puts	250 VAC/ 24 VDC, 2 A	Independent contacts	None	Removable terminal block	1 word	0.09	0.048 max.	CJ1W-OC201	UC1, N, L, CE
		16 out-puts	250 VAC/ 24 VDC, 2 A	16 points, 1 common			1 word	0.11	0.096 max.	CJ1W-OC211	
		8 out-puts	12 to 24 VDC, 2 A, sinking	4 points, 1 common			1 word	0.09	---	CJ1W-OD201	
	<b>Transistor Output Units</b>       	8 out-puts	24 VDC, 2 A, sourcing	4 points, 1 common	Short-circuit protection, disconnection detection	Removable terminal block	1 word	0.11	---	CJ1W-OD202	
		8 out-puts	12 to 24 VDC, 0.5 A, sinking	8 points, 1 common	None	Removable terminal block	1 word	0.10	---	CJ1W-OD203	
		8 out-puts	24 VDC, 0.5 A sourcing	8 points, 1 common	Short-circuit protection	Removable terminal block	1 word	0.10	---	CJ1W-OD204	
		16 out-puts	12 to 24 VDC, 0.5 A, sinking	16 points, 1 common	None	Removable terminal block	1 word	0.10	---	CJ1W-OD211	
		16 out-puts	24 VDC, 0.5 A, sourcing	16 points, 1 common	Short-circuit protection	Removable terminal block	1 word	0.10	---	CJ1W-OD212	
		32 out-puts	12 to 24 VDC, 0.5 A, sinking	16 points, 1 common	None	Fujitsu connector	2 words	0.14	---	CJ1W-OD231 (See note.)	
		32 out-puts	24 VDC, 0.5 A, sourcing	16 points, 1 common	Short-circuit protection	MIL connector	2 words	0.15	---	CJ1W-OD232 (See note.)	
		32 out-puts	12 to 24 VDC, 0.5 A, sinking	16 points, 1 common	None	MIL connector	2 words	0.14	---	CJ1W-OD233 (See note.)	
		64 out-puts	12 to 24 VDC, 0.3 A, sinking	16 points, 1 common	None	Fujitsu connector	4 words	0.17	---	CJ1W-OD261 (See note.)	
		64 out-puts	24 VDC, 0.3 A, sourcing	16 points, 1 common	None	MIL connector	4 words	0.17	---	CJ1W-OD262 (See note.)	
		64 out-puts	12 to 24 VDC, 0.3 A, sinking	16 points, 1 common	None	MIL connector	4 words	0.17	---	CJ1W-OD263 (See note.)	
		<b>Triac Output Units</b> 	8 out-puts	250 VAC, 0.6 A	8 points, 1 common	None	Removable terminal block	1 word	0.22	---	

**Note:** Connectors are not provided with these connector models. Either purchase one of the following 40-pin connectors, or use an OMRON XW2□ Connector-Terminal Block Conversion Unit or a G7□ I/O Relay Terminal.



# Ordering Information

## I/O Units

Classification	Product name	Specifications						Current consumption (A)		Model	Standards	
		I/O points	Input voltage, Input current	Commons	Additional functions	External connection	No. of words allocated	5 V	24 V			
			Maximum switching capacity									
CJ1 Basic I/O Units	<b>DC Input/Transistor Output Units</b>  	16 inputs	24 VDC, 7 mA	16 points, 1 common	None	Fujitsu connector	2 words	0.13	---	CJ1W-MD231 (See note 2.)	UC1, N, CE	
		16 outputs	12 to 24 VDC, 0.5 A, sinking	16 points, 1 common	None							
		16 inputs	24 VDC, 7 mA	16 points, 1 common	None	MIL connector	2 words	0.13	---	CJ1W-MD232 (See note 2.)	UC1, N, L, CE	
		16 outputs	24 VDC, 0.5 A, sourcing	16 points, 1 common	Short-circuit protection							
		16 inputs	24 VDC, 7 mA	16 points, 1 common	None	MIL connector	2 words	0.13	---	CJ1W-MD233 (See note 2.)	UC1, N, CE	
		16 outputs	12 to 24 VDC, 0.5 A, sinking	16 points, 1 common	None							
		32 inputs	24 VDC, 4.1 mA	16 points, 1 common	None	Fujitsu connector	4 words	0.14	---	CJ1W-MD261 (See note 1.)		
		32 outputs	12 to 24 VDC, 0.3 A, sinking	16 points, 1 common	None							
		32 inputs	24 VDC, 4.1 mA	16 points, 1 common	None	MIL connector	4 words	0.14	---	CJ1W-MD263 (See note 1.)		
		32 outputs	12 to 24 VDC, 0.3 A, sinking	16 points, 1 common	None							
TTL I/O Units		32 inputs	5 VDC, 3.5 mA	16 points, 1 common	None	MIL connector	4 words	0.19	---	CJ1W-MD563 (See note 1.)		
		32 outputs	5 VDC, 35 mA	16 points, 1 common	None							

**Note:** 1. Connectors are not provided with these connector models. Either purchase one of the following 40-pin Connectors, or use an OMRON XW2□ Connector-Terminal Block Conversion Unit or a G7□ I/O Relay Terminal.

2. Connectors are not provided with these connector models. Either purchase one of the following 20-pin or 24-pin Connectors, or use an OMRON XW2□ Connector-Terminal Block Conversion Unit or a G7□ I/O Relay Terminal.

### Applicable Connectors


#### Fujitsu Connectors for 32-input, 32-output, 64-input, 64-output, 32-input/32-output

Name	Connection	Remarks	Applicable Units	Model	Standards
40-pin Connectors	Soldered	FCN-361J040-AU Connector FCN-360C040-J2 Connector Cover	Fujitsu Connectors: CJ1W-ID231(32 inputs): 1 per Unit CJ1W-ID261 (64 inputs) 2 per Unit CJ1W-OD231 (32 outputs):1 per Unit CJ1W-OD261 (64 outputs): 2 per Unit CJ1W-MD261 (32 inputs, 32 outputs): 2 per Unit	C500-CE404	---
	Crimped	FCN-363J040 Housing FCN-363J-AU Contactor FCN-360C040-J2 Connector Cover		C500-CE405	
	Pressure welded	FCN-367J040-AU/F		C500-CE403	

Special I/O Units

■ Process I/O Units


Isolated-type Units with Fully Universal Inputs

Unit classification	Product name	I/O points	Signal range selection	Signal range	Conversion speed (resolution)	Accuracy at ambient temperature of 25°C	External connection	No. of unit numbers allocated	Current consumption (A)		Model	Standards
									5 V	24 V		
CJ1 Special I/O Units	<b>Process Input Units (Isolated-type Units with Fully Universal Inputs)</b> 	4 inputs	Set separately for each input	Fully universal inputs: Pt100 (3-wire), JPt100 (3-wire), Pt1000 (3-wire), Pt100 (4-wire), K, J, T, E, L, U, N, R, S, B, WRe5-26, PL II, 4 to 20 mA, 0 to 20 mA, 1 to 5 V, 0 to 1.25 V, 0 to 5 V, 0 to 10 V, ±100 mV selectable range -1.25 to 1.25 V, -5 to 5 V, -10 to 10 V, ±10 V selectable range, potentiometer	Resolution (conversion speed): 1/256,000 (conversion cycle: 60 ms/4 inputs) 1/64,000 (conversion cycle: 10 ms/4 inputs) 1/16,000 (conversion cycle: 5 ms/4 inputs)	Standard accuracy: ±0.05% of F.S.	Removable terminal block	1	0.30	---	CJ1W-PH41U (See note 1.)	UC1, CE
		4 inputs	Set separately for each input	Fully universal inputs: Pt100, JPt100, Pt1000, K, J, T, L, R, S, B, 4 to 20 mA, 0 to 20 mA, 1 to 5 V, 0 to 5 V, 0 to 10 V	Conversion speed: 250 ms/4 inputs	Accuracy: Platinum resistance thermometer input: ±0.3% of PV or ±0.8°C, whichever is larger) ±1 digit max. Thermocouple input: (±0.3% of PV or ±1.5°C, whichever is larger) ±1 digit max. (See note 2.) Voltage or current input: ±0.3% of F.S. ±1 digit max.				0.32	---	CJ1W-AD04U

- Note:** 1. Do not connect a Relay Contact Output Unit in the same CPU Rack or Expansion Rack as the CJ1W-PH41U Isolated-type Universal Input Unit.  
 2. L and -100°C or less for K and T are ±2°C ±1 digit max., and 200°C or less for R and S is ±3°C ±1 digit max. No accuracy is specified for 400°C or less for B.


# Ordering Information

## Isolated-type Thermocouple Input Units

Unit classification	Product name	I/O points	Signal range selection	Signal range	Conversion speed (resolution)	Accuracy at ambient temperature of 25°C	External connection	No. of unit numbers allocated	Current consumption (A)		Model	Standards
									5 V	24 V		
CJ1 Special I/O Units	Process Input Units (Isolated-type Thermocouple Input Units) 	2 inputs	Set separately for each input	Thermocouple: B, E, J, K, L, N, R, S, T, U, WRe5-26, PLII DC voltage: ±100 mV	Conversion speed: 10 ms/ 2 inputs, Resolution: 1/64,000	Standard accuracy: ±0.05% of F.S. (See note 1.)	Removable terminal block	1	0.18	0.06 (See note 2.)	CJ1W-PTS15	UC1, CE
		4 inputs	Common inputs	Thermocouple: R, S, K, J, T, L, B	Conversion speed: 250 ms/ 4 inputs	Accuracy: ±0.3% of PV or ±1°C, whichever is larger, ±1 digit max. (See note 3.)			0.25	---	CJ1W-PTS51	


- Note:**
- The accuracy depends on the sensors used and the measurement temperatures. For details, refer to the user's manual.
  - This is for an external power supply, and not for internal current consumption.
  - L and -100°C or less for K and T are ±2°C±1 digit max., and 200°C or less for R and S is ±3°C±1 digit max. No accuracy is specified for 400°C or less for B.

## Isolated-type Resistance Thermometer Input Units

Unit classification	Product name	I/O points	Signal range selection	Signal range	Conversion speed (resolution)	Accuracy at ambient temperature of 25°C	External connection	No. of unit numbers allocated	Current consumption (A)		Model	Standards
									5 V	24 V		
CJ1 Special I/O Units	Process Input Units (Isolated-type Resistance Thermometer Input Units) 	2 inputs	Set separately for each input	Platinum resistance thermometer: Pt100, JPt100, Pt50, Ni508.4	Conversion speed: 10 ms/ 2 inputs, Resolution: 1/64,000	Accuracy: ±0.05% of F.S. or ±0.1°C, whichever is larger.	Removable terminal block	1	0.18	0.07 (See note.)	CJ1W-PTS16	UC1, CE
		4 inputs	Common inputs	Platinum resistance thermometer: Pt100, JPt100	Conversion speed: 250 ms/ 4 inputs	Accuracy: ±0.3% of PV or ±0.8°C, whichever is larger, ±1 digit max.			0.25	---	CJ1W-PTS52	

**Note:** This is for an external power supply, and not for internal current consumption.

## Isolated-type DC Input Unit


Unit classification	Product name	I/O points	Signal range	Conversion speed (resolution)	Accuracy at ambient temperature of 25°C	External connection	No. of unit numbers allocated	Current consumption (A)		Model	Standards
								5 V	24 V		
CJ1 Special I/O Unit	Isolated-type DC Input Unit 	2 inputs	DC voltage: 0 to 1.25 V, -1.25 to 1.25 V, 0 to 5 V, 1 to 5 V, -5 to 5 V, 0 to 10 V, -10 to 10V, ±10-V selectable DC current: 0 to 20 mA, 4 to 20 mA	Conversion speed: 10 ms/ 2 inputs, Resolution: 1/64,000	Accuracy: ±0.05% of F.S.	Removable terminal block	1	0.18	0.09 (See note.)	CJ1W-PDC15	UC1, CE

**Note:** This is for an external power supply, and not for internal current consumption.

# Ordering Information

## ■ Analog I/O Units

### Analog Input Units


Unit classification	Product name	I/O points	Signal range selection	Signal range	Resolution	Conversion Speed	Accuracy at ambient temperature of 25°C)	External connection	No. of unit numbers allocated	Current consumption (A)		Model	Standards
										5 V	24 V		
CJ1 Special I/O Units 	Analog Input Units	8 in-puts	Set separately for each input	1 to 5 V, 0 to 5 V, 0 to 10 V, ±10 V, 4 to 20 mA	1/8,000 (Settable to 1/4,000) (See note 1.)	250 μs/point max. (Settable to 1 ms/point) (See note 1.)	Voltage: ±0.2% of F.S. Current: ±0.4% of F.S. (See note 2.)	Removable terminal block	1	0.42	---	CJ1W-AD081-V1	UC1, N, L, CE
		4 in-puts										Set separately for each input	

**Note:** 1. The resolution and conversion speed cannot be set independently. If the resolution is set to 1/4,000, then the conversion speed will be 1 ms/point.

2. At 23 ±2°C

3. For products manufactured from August 2007 onwards.


### Analog Output Units

Unit classification	Product name	I/O points	Signal range selection	Signal range	Resolution	Conversion Speed	Accuracy at ambient temperature of 25°C)	External connection	External power supply	No. of unit numbers allocated	Current consumption (A)		Model	Standards
											5 V	24 V		
CJ1 Special I/O Units 	Analog Output Units	8 out-puts	Set separately for each input	1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V	1/4,000 (Settable to 1/8,000) (See note 1.)	1 ms/point (Settable to 250 μs/point max.)	±0.3% of F.S.	Removable terminal block	24 VDC <sup>+10%</sup> <sub>-15%</sub> , 140 mA max.	1	0.14	0.14 (See note.)	CJ1W-DA08V	UC1, N, L, CE
		8 out-puts		4 to 20 mA					24 VDC <sup>+10%</sup> <sub>-15%</sub> , 170 mA max.			0.17 (See note.)	CS1W-DA08C	
		4 out-puts		1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA	1/4,000	1 ms/point max.	Voltage: ±0.3% of F.S. Current: ±0.5% of F.S.	24 VDC <sup>+10%</sup> <sub>-15%</sub> , 200 mA max.	0.12	0.2 (See note.)	CJ1W-DA041	UC1, N, L, CE		
		2 out-puts		4 to 20 mA			24 VDC <sup>+10%</sup> <sub>-15%</sub> , 140 mA max.		0.14 (See note.)	CS1W-DA021				

**Note:** This is for an external power supply, and not for internal current consumption.


Ordering Information

Analog I/O Units

Unit classification	Product name	I/O points	Signal range selection	Signal range	Resolution	Conversion Speed	Accuracy at ambient temperature of 25°C)	External connection	No. of unit numbers allocated	Current consumption (A)		Model	Standards
										5 V	24 V		
CJ1 Special I/O Units	Analog Input Units 	4 inputs	Set separately for each input	1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA	1/4,000 (Settable to 1/8,000)	1 ms/point (Settable to 500 μs/point max.)	Voltage: ±0.2% of F.S. Current: ±0.2% of F.S.	Removable terminal block	1	0.58	---	CJ1W-MAD42	UC1, N, L, CE
		2 outputs											

**Note:** The resolution and conversion speed cannot be set independently. If the resolution is set to 1/4,000, then the conversion speed will be 1 ms/point.

Temperature Control Unit


Unit classification	Product name	Specifications			No. of unit numbers allocated	Current consumption (A)		Model	Standards
		No. of loops	Temperature sensor inputs	Control outputs		5 V	24 V		
CJ1 Special I/O Units	Temperature Control Units 	4 loops	Thermocouple input (R, S, K, J, T, B, L)	Open collector NPN outputs (pulses)	2	0.25	---	CJ1W-TC001	UC1, N, L, CE
		4 loops		Open collector PNP outputs (pulses)				CJ1W-TC002	
		2 loops, heater burnout detection function		Open collector NPN outputs (pulses)		CJ1W-TC003			
		2 loops, heater burnout detection function		Open collector PNP outputs (pulses)		CJ1W-TC004			
		4 loops	Platinum resistance thermometer input (JPt100, Pt100)	Open collector NPN outputs (pulses)		0.25	---	CJ1W-TC101	
		4 loops		Open collector PNP outputs (pulses)				CJ1W-TC102	
		2 loops, heater burnout detection function		Open collector NPN outputs (pulses)		0.25	---	CJ1W-TC103	
		2 loops, heater burnout detection function		Open collector PNP outputs (pulses)				CJ1W-TC104	

# Ordering Information

## CPU Bus Units

### Controller Link Units

#### Controller Link Units, New Models

Unit classification	Product name	Specifications				No. of unit numbers allocated	Current consumption (A)		Model	Standards
		Communications cable	Communications type	Duplex support	Max. Units mountable per CPU Unit		5 V	24 V		
CJ1 CPU Bus Unit	<b>Controller Link Unit</b> 	Wired shielded twisted-pair cable (See note 2.)	Data links and message service	No	8	1	0.35	---	CJ1W-CLK23 <sup>NEW</sup>	UC1, N, L, CE

#### Controller Link Units, Old Models


New models are fully compatible with old models and provide enhanced functionality, such as an increase in the number of send words from 1,000 to 4,000 words. Select a new model when ordering.

Unit classification	Product name	Specifications				No. of unit numbers allocated	Current consumption (A)		Model	Standards
		Communications cable	Communications type	Duplex support	Max. Units mountable per CPU Unit		5 V	24 V		
CJ1 CPU Bus Unit	<b>Controller Link Unit</b>	Wired shielded twisted-pair cable (See note 2.)	Data links and message service	No	8	1	0.35	---	CJ1W-CLK21-V1	UC1, N, L, CE

**Note:** Use the following special cable for shielded, twisted-pair cable.

- ESVC0.5 x 2C-13262 (Bando Electric Wire: Japanese Company)
- ESNCO.5 x 2C-99-087B (Nihon Electric Wire & Cable Corporation: Japanese Company)
- ESPC 1P x 0.5 mm<sup>2</sup> (Nagaoka Electric Wire Co., Ltd: Japanese Company)
- Li2Y-FCY2 x 0.56qmm (Kromberg & Schubert, Komtec Department: German Company)
- 1 x 2 x AWG-20PE+Tr.CUSN+PVC (Draka Cables Industrial: Spanish Company)
- #9207 (Belden: US Company)


### Repeater Units

Unit classification	Specifications	Model	Standards
<b>Controller Link Repeater Unit</b> 	Wire-to-wire Model	CS1W-RPT01	UC1, CE
	Wire-to-Optical (H-PCF) Model (See note 2.)	CS1W-RPT02	
	Wire-to-Optical (GI) Model (See note 3.)	CS1W-RPT03	

**Note:** 1. Using Repeater Units enables T-branches and long-distance wiring for Wired Controller Link networks. 62-node configurations, and converting part of the network to optical cable.


2. When using wire-to-optical (H-PCF) cable, use a H-PCF cable (for both Controller Link and SYSMAC LINK) or a H-PCF optical fiber cable with connector.
3. When using wire-to-optical (GI) cable, use a GI optical cable (for Controller Link).

### Relay Terminal Block

Unit classification	Specifications	Model	Standards
<b>Relay Terminal Block for Wired Controller Link Unit</b> 	Use for Wired Controller Link Units (set of 5).	CS1W-TB101	---


**Note:** Controller Link Units can be replaced without stopping the communications of the entire network if a Relay Terminal Block is installed in advance on the Unit in a Wired Controller Link network. Relay Blocks cannot be used on Controller Link Support Boards.

## Serial Communications Units


Unit classification	Product name	Specifications		No. of unit numbers allocated	Current consumption (A)		Model	Standards	
		Communications interface	Communications functions		5 V	24 V			
CJ1 CPU Bus Units	<b>Serial Communications Units</b> 	1 RS-232C port and 1 RS-422A/485 port	The following functions can be selected for each port: • Protocol macro • Host Link • NT Links (1:N mode) • Serial Gateway (See note 1.) • No-protocol (See note 2.) • Modbus-RTU Slave (See note 3.)	1	0.38 (See note 4.)	---	CJ1W-SCU41-V1	UC1, N, L, CE	
		2 RS-232C ports			0.28 (See note 4.)				CJ1W-SCU21-V1
		2 RS-422A/485 ports			0.38				CJ1W-SCU31-V1

- Note:**
1. The Serial Gateway function is enabled only for Serial Communications Units of unit version 1.2 and later.
  2. The no-protocol function is enabled only for Serial Communications Units of unit version 1.2 and later (and a CPU Unit of unit version 3.0 or later is also required).
  3. The Modbus-STU Slave function is enabled only for Serial Communications Units of unit version 1.3 and later.
  4. When an NT-AL001 RS-232C/RS-422A Conversion Unit is used, this value increases by 0.15 A/Unit. When a CJ1W-CIF11 RS-422A Conversion Unit is used, it increases by 0.04 A/Unit.

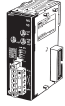
## Ethernet Unit

Unit classification	Product name	Specifications			No. of unit numbers allocated	Current consumption (A)		Model	Standards
		Communications cable	Communications functions	Max. Units mountable per CPU Unit		5 V	24 V		
CJ1 CPU Bus Unit	<b>Ethernet Unit</b> 	100Base-TX	FINS communications service (TCP/IP, UDP/IP), FTP server functions, socket services, mail transmission service, mail reception (remote command receive), automatic adjustment of PLC built-in clock, server/host name specifications	4	1	0.37	---	CJ1W-ETN21	UC1, N, L, CE


## FL-net Unit

Unit classification	Product name	Specifications			No. of unit numbers allocated	Current consumption (A)		Model	Standards
		Communications interface	Communications functions	Max. Units mountable per CPU Units		5 V	24 V		
CJ1 CPU Bus Units	<b>FL-net Unit</b> 	100Base-TX	With FL-net Ver. 2.0 specifications (OPCN-2), Data links and message service	4	1	0.37	---	CJ1W-FLN22	UC1, CE

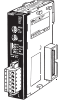
## DeviceNet Unit

Unit classification	Product name	Specifications	Communications type	No. of unit numbers allocated	Current consumption (A)		Model	Standards
					5 V	24 V		
CJ1 CPU Bus Units	<b>DeviceNet Unit</b> 	Functions as master and/or slave; allows control of 32,000 points max. per master.	<ul style="list-style-type: none"> <li>Remote I/O communications master (fixed or user-set allocations)</li> <li>Remote I/O communications slave (fixed or user-set allocations)</li> <li>Message communications</li> </ul>	1	0.29	---	CJ1W-DRM21	UC1, N, L, CE

## CompoNet Master Unit

Unit classification	Product name	Specifications		No. of unit numbers allocated	Current consumption (A)		Model	Standards
		Communications functions	No. of I/O points per Master Unit		5 V	24 V		
CJ1 Special I/O Unit	<b>CompoNet Master Unit</b> 	<ul style="list-style-type: none"> <li>Remote I/O communications</li> <li>Message communications</li> </ul>	Word Slaves: 2,048 max. (1,024 inputs and 1,024 outputs) Bit Slaves: 512 max. (256 inputs and 256 outputs)	1, 2, 4, or 8	0.4	---	CJ1W-CRM21	CE, U, U1, UC, UC1 (approval pending)


## CompoBus/S Master Unit

Unit classification	Product name	Specifications			No. of unit numbers allocated	Current consumption (A)		Model	Standards
		Communications functions	No. of I/O points	Max. Units mountable per CPU Unit		5 V	24 V		
CJ1 Special I/O Unit	<b>CompoBus/S Master Unit</b> 	Remote I/O communications	256 max. (128 inputs and 128 outputs)  128 max. (64 inputs and 64 outputs)	40	1 or 2 (variable)	0.15	---	CJ1W-SRM21	UC1, N, L, CE





# Ordering Information

## ID Sensor Units

Unit classification	Product name	Specifications			No. of unit numbers allocated	Current consumption (A)		Model	Standards
		Connected ID System	No. of connected R/W heads	External power supply		5 V	24 V		
CJ1 Special I/O Units 	ID Sensor Units	V680 Series RFID System.	1	Not required.	1	0.26 (See notes 1 and 2.)	0.13 (See notes 1 and 2.)	CJ1W-V680C11	CE, UC (approval pending)
			2		2	0.32 (See note 2.)	0.26 (See note 2.)	CJ1W-V680C12	
		V600 Series RFID System	1	Not required.	1	0.26	0.12	CJ1W-V600C11	UC, CE
			2		2	0.32	0.24	CJ1W-V600C12	

**Note:** 1. To use a V680-H01 Antenna, refer to the *V680 Series RFID System Catalog* (Cat. No. Q151).  
 2. Specifications subject to change without notice.

## SYSMAC SPU (High-speed Data Storage Unit)

Unit classification	Product name	Specifications		No. of unit numbers allocated	Current consumption (A)		Model	Standards
		PC Card slot	Ethernet (LAN) port		5 V	24 V		
CJ1 CPU Bus Units 	SYSMAC SPU Ver. 2 (High-speed Data Storage Unit)	CF Card Type I/II × 1 slot Use an OMRON HMC-EF□□□ Memory Card.	1 port (10/100Base-TX)	1	0.56	---	CJ1W-SPU01-V2 <i>NEW</i>	UC1, CE
	SPU-Console Ver. 2.0	Functions: Unit settings, sampling settings, etc., for High-speed Data Collection Units (required for making settings for this Unit) OS: Windows 2000 or XP					WS02-SPTC1-V2 <i>NEW</i>	---
	SYSMAC SPU Data Management Middleware Ver. 2.0	Functions: Data files collected by SYSMAC SPU Data Management Middleware are automatically acquired at the personal computer, and can be registered in a database. OS: Windows 2000 or XP			1 license		WS02-EDMC1-V2	
	Memory Cards 	Flash memory, 128 MB			<b>Note:</b> A Memory Card is required for data collection.			HMC-EF183
Flash memory, 256 MB (SYSMAC SPU only)						HMC-EF283		
Flash memory, 512 MB (SYSMAC SPU only)						HMC-EF583		
Flash memory 1 GB (SYSMAC SPU only)						HMC-EF194 <i>NEW</i>		

## NS-series Programmable Terminals

Model name	Specifications	Ethernet		Case color	Model number	Standards	
		No	Yes				
NS5-V2	5.7-inch STN monochrome, 320 x 240 dots	No		Ivory	NS5-MQ00-V2	UC1, CE, N, L	
				Black	NS5-MQ00B-V2		
		Yes		Ivory	NS5-MQ01-V2		
				Black	NS5-MQ01B-V2		
		5.7-inch STN, 320 x 240 dots	No		Ivory		NS5-SQ00-V2
					Black		NS5-SQ00B-V2
	Yes			Ivory	NS5-SQ01-V2		
				Black	NS5-SQ01B-V2		
	5.7-inch TFT, 320 x 240 dots	No		Ivory	NS5-TQ00-V2		
				Black	NS5-TQ00B-V2		
		Yes		Ivory	NS5-TQ01-V2		
				Black	NS5-TQ01B-V2		
NS8-V2	8.4-inch TFT, 640 x 480 dots	No		Ivory	NS8-TV00-V2		
				Black	NS8-TV00B-V2		
		Yes		Ivory	NS8-TV01-V2		
				Black	NS8-TV01B-V2		
NS10-V2	10.4-inch TFT, 640 x 480 dots	No		Ivory	NS10-TV00-V2		
				Black	NS10-TV00B-V2		
		Yes		Ivory	NS10-TV01-V2		
				Black	NS10-TV01B-V2		
NS12-V2	12.1-inch TFT, 800 x 600 dots	No		Ivory	NS12-TS00-V2		
				Black	NS12-TS00B-V2		
		Yes		Ivory	NS12-TS01-V2		
				Black	NS12-TS01B-V2		
NSH5-V2 Hand-held	5.7-inch STN, 320 x 240 dots	No		Black (Emergency stop switch: red)	NSH5-SQR00B-V2	UC, CE	
				Black (Stop switch: gray)	NSH5-SQG00B-V2		
Cable	Screen transfer cable for IBM PC/AT or compatible computers			XW2Z-S002	---		
PT-to-PLC Connecting Cable	PT connection: 9 pins PLC connection: 9 pins	Length: 2 m		XW2Z-200T			
		Length: 5 m		XW2Z-500T			
NSH5 Cables	RS-422A cable (loose wires)	Length: 10 m		NSH5-422CW-10M			
	RS-232C cable (loose wires)	Length: 3 m		NSH5-232CW-3M			
	RS-232C cable (loose wires)	Length: 10 m		NSH5-232CW-10M			

### ■ NS-Runtime

Model name	Specifications	Media	Model number	Standards	
NS-Runtime	NS-Runtime Installer, manual in PDF format, hardware key (See note.)	CD	1 license	NS-NSRCL1 <i>NEW</i>	---
			3 licenses	NS-NSRCL3 <i>NEW</i>	
			10 licenses	NS-NSRCL10 <i>NEW</i>	

**Note:** A hardware key (USB dongle) is required to run NS-Runtime.

## Ordering Information

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### International Standards

- The standards indicated in the “Standards” column are those current for UL, CSA, cULus, cUL, NK, and Lloyd standards and EC Directives as of the end of January 2008. The standards are abbreviated as follows: U: UL, UR: UL Recognition Mark, U1: UL Class I Division 2 Products for Hazardous Locations, C: CSA, UC: cULus, UC1: cULus Class I Division 2 Products for Hazardous Locations, CU: cUL, N: NK, L: Lloyd, and CE: EC Directives.
- Ask your OMRON representative for the conditions under which the standards were met.

### EMC Directives

#### **Applicable Standards**

**EMI: EN 61000-6-4**

**EMS: EN 61131-2 and EN 61000-6-2 (See note.)**

PLCs are electrical devices that are incorporated in machines and manufacturing installations. OMRON PLCs conform to the related EMC standards so that the devices and machines into which they are built can more easily conform to EMC standards. The actual PLCs have been checked for conformity to EMC standards. Whether these standards are satisfied for the actual system, however, must be checked by the customer.

EMC-related performance will vary depending on the configuration, wiring, and other conditions of the equipment or control panel in which the PLC is installed. The customer must, therefore, perform final checks to confirm that the overall machine or device conforms to EMC standards.

**Note:** The applicable EMS standard depends on the product.

### Low Voltage Directive

#### **Applicable Standard: EN 61131-2**

Devices that operate at voltages from 50 to 1,000 VAC or 75 to 150 VDC must satisfy the appropriate safety requirements. With PLCs, this applies to Power Supply Units and I/O Units that operate in these voltage ranges.

These Units have been designed to conform to EN 61131-2, which is the applicable standard for PLCs.

## Read and Understand this Catalog

Please read and understand this catalog before purchasing the product. Please consult your OMRON representative if you have any questions or comments.

## Warranty and Limitations of Liability

### WARRANTY

OMRON's exclusive warranty is that the products are free from defects in materials and workmanship for a period of one year (or other period if specified) from date of sale by OMRON.

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## Application Considerations

### SUITABILITY FOR USE

OMRON shall not be responsible for conformity with any standards, codes, or regulations that apply to the combination of the product in the customer's application or use of the product.

Take all necessary steps to determine the suitability of the product for the systems, machines, and equipment with which it will be used.

Know and observe all prohibitions of use applicable to this product.

NEVER USE THE PRODUCT FOR AN APPLICATION INVOLVING SERIOUS RISK TO LIFE OR PROPERTY WITHOUT ENSURING THAT THE SYSTEM AS A WHOLE HAS BEEN DESIGNED TO ADDRESS THE RISKS, AND THAT THE OMRON PRODUCT IS PROPERLY RATED AND INSTALLED FOR THE INTENDED USE WITHIN THE OVERALL EQUIPMENT OR SYSTEM.

### PROGRAMMABLE PRODUCTS

OMRON shall not be responsible for the user's programming of a programmable product, or any consequence thereof.

## Disclaimers

### CHANGE IN SPECIFICATIONS

Product specifications and accessories may be changed at any time based on improvements and other reasons. Consult with your OMRON representative at any time to confirm actual specifications of purchased product.

### DIMENSIONS AND WEIGHTS

Dimensions and weights are nominal and are not to be used for manufacturing purposes, even when tolerances are shown.

### PERFORMANCE DATA

Performance data given in this catalog is provided as a guide for the user in determining suitability and does not constitute a warranty. It may represent the result of OMRON's test conditions, and the users must correlate it to actual application requirements. Actual performance is subject to the OMRON Warranty and Limitations of Liability.

**Note: Do not use this document to operate the Unit.**



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